# PORTWEST®

EST. 1904 • OVER 100 YEARS' EXPERIENCE IN EVERY STITCH





**PORTWEST** ONE STOP SHOP FOR ALL SAFETY NEEDS Portwest is the world's fastest growing workwear company and with a complete range of 500 safety products our aim is to be your single source of workwear, safety footwear, PPE and work gloves. The Portwest Product Promise guarantees better Global Warehouses RESEARCHI

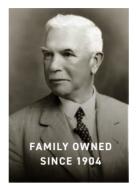
PORTWEST IS A REGISTERED TRADEMARK OF THE PORTWEST GROUP.

Staff Employed Globally

**Countries Covered** with Customer Service Staff



# **PORTWEST**



Charles Hughes, son of a small farmer on the wild Atlantic coast, was determined to have the best workwear and footwear when he founded his business in 1904. Over 100 years later his core principles of exceptional design, quality, value and service still apply

EST 1904

#### **PORTWEST ONLY SELL TO RESELLERS**

Portwest only sell to safety and industrial distributors and national retailers. Customers can be assured that they will never have to compete directly with Portwest in their own market place.



#### **FULL INTERNATIONAL TESTING AND** CERTIFICATION

We take safety seriously. All our products are tested to the international standards. Certificates can be downloaded from our website.

#### **VERY BIG & VERY SMALL** SIZES AVAILABLE

A comprehensive range of very small to very big sizes on our best-selling garment footwear styles.

#### SAME DAY DISPATCH

All orders received via the Portwest website processed within 45 minutes. Orders received via fax, phone or email are dispatched on the same dav.



#### MANUFACTURING

We operate four ultra-modern factories in Bangladesh (X2), Myanmar and Ethiopia, giving us exceptional quality, fast lead times and ethical sourcing. Our Worldwide factories are Responsible Accredited Programme (WRAP) certified.

#### **CUSTOMER SERVICE**

Portwest's B2B website allows customers to check stock, place orders and receive order confirmations within minutes.



PRODUCING QUALITY WORKWEAR FOR AUSTRALIAN & NEW ZEALAND CONDITIONS **SINCE 1956.** 

Our customers trust the Huski brand and have confidence that all garments are manufactured using the best quality fabrics, trims and components. This range includes workwear, rainwear, high-visibility inner and outerwear, tailored to meet the needs of workers across a variety of industries.

HUSKI IS A TRADEMARK OF THE PORTWEST GROUP. PRIME MOVER IS A REGISTERED TRADEMARK OF THE PORTWEST GROUP. QUALITY AND DEPENDABILITY, MADE FOR AUSTRALIAN & NEW ZEALAND CONDITIONS **SINCE 2003.** 

Superior hardwearing garments that are durable, easy to wear and look the part. Prime Mover work shirts are Australia's bestselling work shirt and are designed to keep wearers cool, dry and safe.

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### PACKING QUANTITIES

- This indicates how many products are packed per box and carton. All of our products are sold one size and one colour per carton.
- Unit of Sales (UOS)
   This is the minimum order quantity of a product. Unless indicated otherwise the UOS is normally one piece or one pair.
- 3. Where pack symbols are coloured orange the UOS is greater than 1.



Example 1 10 = Inner Box

200 = Total Outer Carton Quantity

Example 1 UOS=1

In this case the UOS = 1 piece



UOS=3000

Example 2 100 = Inner Box

500 = Mid Pack

3000 = Total Outer Carton Quantity

In this case the outer carton quantity is the UOS and is colour coded orange to show this. Ordering 1 unit = 3000 pieces when the order is placed.



UOS=10

Carton Quantity (300)

In this case the inner box is the UOS and is coloured orange to

Example 3

10 = Inner Box

x30 = Total Outer



Example 4 50 = Inner Box

x10 = The Number of Inner Boxes Per Mid Pack

Example 4 UOS=50 x6 = The Number of Mid Packs Per Carton

Inner Boxes Per Carton (10x6 = 60)

Number of Individual Pieces Per Carton (50x10x6 = 3000)

In this case the inner box is the UOS and is coloured orange to show this.

Examples of units of sale (UOS)



1 = Singles 1 = Singles = Garments, specialist gloves sold in



2 = Pair 2 = Pair = Footwear, most



B = Inner Box
B = Inner box =
Disposable gloves



C = Outer Carton C = Carton = Biztex, Disposables gloves,



Whether through new product launches or improved service, Portwest is always innovating. With contemporary designs in every range, customers can be assured that Portwest will offer them the latest trends and technologies.

Our award-winning design team have been busy researching the latest trends, cutting edge fabrics and smart components to deliver revolutionary new designs.

# **OUR DESIGN PROCESS**







Stretching the limits of comfort, safety and performance, Portwest's innovative and premium stretch fabrics provide unparalleled ease of movement and supreme flexibility. The unique blend of materials offers both high performance and exceptional all-day comfort. Technically superior with high levels of breathability and excellent abrasion and tear resistance, Portwest's range of stretch fabrics have it all.

# CUSTOM MADE TO ORDER

Portwest create customised products for thousands of customers throughout Australia and New Zealand each year.

The Technical Design Team work closely with customers to design individual products or full ranges. They work with independent notified bodies enabling certification to all international standards. Portwest has different service and customisation options to choose from.

- YOUR FABRIC
- YOUR SIZE RANGE
- YOUR COLOURS
- YOUR BRANDING
- YOUR PACKAGING
- YOUR LABELLING
- YOUR DESIGN









## **PERSONALISED:** OUR STYLES,

YOUR BRANDING

Simply replace our portwest branding with your corporate brand and colours.



#### **CUSTOM CHANGES:**

OUR STYLES
YOUR REDESIGN

Redesign or alter an existing portwest product to suit your needs.

0R



#### **MADE TO ORDER:**

YOUR IDEA
YOUR PRODUCT

Complete design service starting with your own specifications.



Custom Express is a fast, efficient service using stock fabrics and colours to guarantee industry leading production times.



Use our fully bespoke Custom Special service using customised fabrics and colours that are made to order.

### INDUSTRY LEADING PRODUCTION TIMES

Offering a fast and efficient personalised service.











# BRANDING SERVICES

Embroidery and screen printing can be applied to any workwear product to make your product stand out from the crowd. Using the latest Barudan embroidery machines, our in-house design team will produce the best quality branding for your work clothing.

# OVER 100 YEARS' EXPERIENCE IN EVERY STITCH







# TOP TIPS FOR STAYING SAFE WHEN WORKING IN THE SUN

Harmful effects of the sun can seriously compromise workers' health. Heat related fatigue and illness cost employers time and money, as well as having an illeffect on individuals' health.

#### 90% of skin cancers can be prevented if exposure to harmful sun rays is controlled

Our creative team has developed innovative garments that offer up to 50+ UPF ratings and are designed to keep workers safe, cool and comfortable.

Know your UPF ratings because smart workwear selection can minimise the risk of heat related illness such as heat exhaustion.

#### **UPF CLASSIFICATION SYSTEM**

RATED UPF	UPF CLASSIFICATION
15	MINIMUM PROTECTION
30	GOOD PROTECTION
50, 50+	EXCELLENT PROTECTION



# INNOVATIVE TECHNOLOGIES

### **FABRIC FINISHES**

Innovative fabric finishes used to enhance garment performance.



#### SPLASH, OIL + STAIN

- ☑ Helps protect fabric from oil and grease
- ☑ Drives away dirt and grime
- ✓ Enhanced water resistance
- Aids the release of stubborn stains when washing
- ☑ Helps retain fabric softness



#### WATER RESISTANT

- ☑ Water beads away from the fabric surface
- Repels dirt and helps prevents stains
- Allows for garment breathability
- Enhanced stain removal



#### **DRYING + WICKING**

- Wicks moisture away from the skin
- ✓ Keeps fabric fresh and comfortable
- Retains fabric brightness
- ☑ Powerful protection from stains
- Enhanced garment breathability
- ☑ Blocks bad odours

## **RETRO-REFLECTIVE TAPE**

Innovative retro-reflective tape for ultimate visibility in low light conditions.

## **HiVisTex**

HiVisTex is the latest innovation in reflective tape material that surpasses all international standards including AS/NZS 1906.4, EN ISO 20471 and ANSI/ISEA 107.

HiVisTex tape is constructed from thousands of premium, wide angle, glass beads, placed per centimetre squared. These beads work like thousands of tiny mirrors, reflecting light back towards its source as a brilliant white glow. Perfect for use in the protective clothing industries HiVisTex tape ensures the wearer ultimate visibility in low light conditions.





## **KEY INDUSTRIES**



OIL & GAS



CHEMICAL



WELDING



CONSTRUCTION



PUBLIC SAFETY



WAREHOUSING



TRANSPORT



MANUFACTURING



METALS & MINING



ENGINEERING

## **HAZARDS**



FLAME



HEAT



ELECTRIC ARC



COLD



CHEMICAL



VISIBILITY



MOLTEN METAL



RAIN





Huski has been producing quality workwear products, especially designed for Australian & New Zealand conditions since 1956.

Our customers trust the Huski brand and have confidence that all garments are manufactured using the best quality fabrics, trims and components. This range includes workwear, rainwear, high-visibility inner and outerwear, tailored to meet the needs of workers across a variety of industries.

Breathetec<sup>®</sup>

HIGH PERFORMING TECHNICAL FABRIC Breathetec is a breathable, fully waterproof fabric. It offers unrivalled performance with maximum protection and ensures long lasting wear and comfort.

# STAND TOUGH IN ALL CONDITIONS WITH HUSKI WORKWEAR



4-IN-1 JACKET

**HIGH PERFORMANCE** WATERPROOF **PROTECTION** 



2



3



4

**FOUR WAYS TO WEAR** 



#### **VENTURE 4-IN-1 JACKET**























- · 10 pockets for ample storage
- · Card holder for ID card display
- Pack away hood for added functionality
  Two-way zip for quick and easy access
- · Print access for corporate branding · Taped seams to provide additional protection

100% Polyester, 300D Oxford Weave with Breathetec PU Coating, 185g
100% Polyester, 85g





BIO MOTION



## HUSKI FREEZER JACKET & PANTS

## **COLD PROTECTION UPTO-55C**



#### K8047 **FREEZER PANTS**











AS/NZS 1906.4 AS 4399 UPF 50+ EN 342 0.435 (M².K/W)

- · Waterproof keeping the wearer dry and protected from the elements
- Fully lined and padded to trap the heat and increase warmth · Drawcord adjustable waist for a secure and comfortable fit
- · Concealed touch tape fastening for easy closure
- · 2 pockets for secure storage
- · Full length zipped sides with touch tape flap closure

100% Polyester 300D Oxford Weave, PU Coated, 190g 100% Polyester, 55g 100% Polyester, 320g

Forest/Yellow S-5XL





#### K8044

#### **FREEZER JACKET**



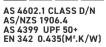












- · 4 pockets for ample storage
- · Phone pocket
- · Concealed detachable hood
- · Taped seams to provide additional protection
- · Fur lined collar
- · Inner knitted cuff



100% Polyester 300D Oxford Weave, PU Coated, 190g 100% Polyester, 55g 100% Polyester, 320g Yellow/Forest Green S-5XL





2-IN-1 JACKET

**WORLD CLASS HIGH VISIBILITY PROTECTION** 

> **MICRO PRISM** REFLECTIVE **TAPE**



**ROADS 2-IN-1 JACKET** 











AS 4602.1 CLASS D/N AS/NZS 1906.4 VIC ROADS STYLE AS 4399 UPF 50+

- · 6 pockets for ample storage
- · Phone and pen holder pocket
- · Zip out sleeves for multi use
- · Pack away hood for added functionality · Taped seams to provide additional
- protection
- · Touch tape cuffs for a secure fit

100% Polyester, 300D Oxford Weave with Breathetec PU Coating,

185g 65% Polyester, 35% Cotton, 175g







USKI







**DETACHABLE SLEEVES OFFERS AN ALTERNATIVE WAY TO WEAR** 

HUSKI

**LINED JACKET** 

PREMIUM STYLE, MAXIMUM **PERFORMANCE** 



#### TRANSIT JACKET















- · 6 pockets for ample storage
- · Card holder for ID card display
- · Pack away hood for added functionality
- · Taped seams to provide additional
- · Touch tape cuffs for a secure fit
- · Print access for corporate branding

100% Polyester 300D Oxford Weave, PU Coated, 190g 100% Brushed Cotton, 175g Orange/Navy XS-5XL, Yellow/Navy XS-5XL











**COMBINING SAFETY, PROTECTION AND STYLE** 

#### K8131

#### **BOMBER JACKET**











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- · 7 pockets for ample storage
- · Sleeve pocket
- · Taped seams to provide additional protection
- · Elasticated hem for a secure and comfortable

100% Polyester, 300D Oxford Weave with Breathetec PU Coating, 185g

100% Polyester, 60g 100% Polyester, 170g

Orange/Navy XS-6XL, Yellow/Navy









#### **BOMBER JACKET**















AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50+

- · 7 pockets for ample storage
- · Sleeve pocket
- · Taped seams to provide additional protection
- · Print access for corporate branding

100% Polyester 300D Oxford Weave, PU

Coated, 185g 100% Polyester, 60g 100% Polyester, 170g

Orange/Navy S-6XL, Yellow/Navy









#### **REVERSIBLE POLAR FLEECE** TRAFFIC VEST











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY)

- · 6 pockets for ample storage
- · Reversible garment for multi use
- · Fleece lining for added warmth and comfort
- · Card holder for ID card display
- · Taped seams to provide additional protection
- · Wind resistant fabric to protect against wind

100% Polyester 300D Oxford Weave, PU Coated, 185q 100% Polyester Micro Polar Fleece,

Orange XS-5XL, Yellow XS-5XL







#### LIGHTWEIGHT WATERPROOF **JACKET AND PANTS**



### **SOCKET PACKABLE JACKET**













AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- · Lightweight packaway jacket
- · 5 pockets for ample storage
- · Pack away hood for added functionality
- · Drawcord adjustable hem
- · Taped seams to provide additional protection
- · Wind resistant fabric to protect against wind chill



100% Polyester, Plain weave, PU coated, 95g 100% Polyester Mesh, 65g 0range/Navy XS-5XL, Yellow/Navy XS-5XL



GHUSKI



packaway

pocket for convenient storage

#### K8093

#### **TARMAC PANTS**









AS/NZS 1906.4 QLD TMR STYLE AS 4399 UPF 50+

- · Side access pockets
- · Drawcord adjustable waist for a secure and comfortable fit
- · Taped seams to provide additional protection
- · Zipped ankles for easy access
- Fully elasticated waistband for ultimate wearer comfort
- · Wind resistant fabric to protect against wind chill

100% Polyester 300D Oxford Weave, PU Coated, 185g
Navy S-5XL, Orange S-5XL, Yellow S-5XL







WATERPROOF **BREATHABLE JACKET** 



## **Breathetec**'\$

HIGH PERFORMING TECHNICAL FABRIC

Breathetec is a breathable, fully waterproof fabric. It offers unrivalled performance with maximum protection and ensures long lasting wear and comfort.



K8107

#### **FORGE JACKET**















AS 4602.1 CLASS D/N AS/NZS 1906.4 QLD TMR STYLE (YELLOW ONLY) AS 4399 UPF 50+

- · 4 pockets for ample storage
- · Phone pocket
- · Pack away hood for added functionality
- · Taped seams to provide additional protection
- · Drawcord adjustable waist for a secure and comfortable fit
- · Print access for corporate branding

100% Polyester 3 Layer with Breathetec PTFE Membrane, 237g
100% Polyester Mesh, 60g
Orange S-5XL, Yellow S-5XL











#### **PREMIUM WATERPROOF JACKET AND PANTS**



#### K8104

#### **FARMERS HI-VIS JACKET**















## AS 4602.1 CLASS D/N AS/NZS 1906.4

- · 2 pockets for secure storage
- · Inner storm cuffs with adjustable touch tape for a secure fit
- · Pack away hood for added functionality
- · Heat welded seams to prevent water penetration
- · 4-way stretch fabric for ease of movement and added comfort
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable

100% Polyester Tricot Knit with Breathetec PU Coating, 210g
Orange/Navy XS-5XL, Yellow/Navy XS-5XL







#### WELDED SEAMS FOR MAXIMUM WATERPROOFNESS

#### K8101

#### **FARMERS HI-VIS PANTS**







#### AS/NZS 1906.4

- · Waterproof keeping the wearer dry and protected from the elements
- Drawcord adjustable waist for a secure and comfortable fit
- Side access pockets
- Stud adjustable hems for a secure fit
- · Heat welded seams to prevent water penetration
- · 4-way stretch fabric for ease of movement and added comfort

100% Polyester Tricot Knit with Breathetec PU Coating,

Orange/Navy XS-4XL, Yellow/Navy XS-4XL









2 IN 1 SOFTSHELL **JACKET** 

PREMIUM STYLE, **MAXIMUM PERFORMANCE** 

K8074

**CHASSIS JACKET SOFTSHELL 2 IN 1** 











- · Breathable, windproof and water resistant
- · Premium reflective tape for increased visibility
- · 50+ UPF rated fabric to block 98% of UV rays
- · Contrast panels for protection against dirt
- · 4 pockets for ample storage
- · Zip out sleeves for multi use

100% Polyester, 300g 100% Polyester, Tricot, 160g Orange/Navy S-5XL, Railway Orange S-5XL, Yellow/Navy S-5XL













**LADIES SOFTSHELL JACKET** 

**GENUINE LADIES** FIT FOR ADDED COMFORT

#### K7003

#### KIMBERLY JACKET SOFTSHELL











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF50+

- · Breathable, windproof and water resistant
- · Premium reflective tape for increased visibility
- · 50+ UPF rated fabric to block 98% of UV rays
- · Contrast panels for protection against dirt
- · 4 pockets for ample storage
- · Zip out sleeves for multi use

100% Polyester, 300g 100% Polyester, Tricot, 160g Orange 008,010,012,014,016,018,020, Yellow 008,010,012,014,016,018,020









**3X ADVANCED** TRIPLE LAYER **TECHNOLOGY** 



**POLAR FLEECE JACKETS** 

K8158 **CONVOY POLAR FLEECE JACKET** 





#### AS 4602.1 CLASS D/N AS/NZS 1906.4:2010

- · Anti-pill durable fleece fabric
- · Premium reflective tape for increased visibility
- · Contrast panels for protection against dirt
- · 5 pockets for ample storage
- · Elasticated cuffs for a secure fit
- · Wind resistant fabric to protect against wind chill

100% Polyester, Anti-Pill finish

Fleece, 280g
100% Polyester Tafetta 55gm (1.5oz)

100% Polyester Taslan with PU Coating 75gm

Orange/Navy XS-5XL, Yellow/ Navy XS-5XL









#### K8162 **UTILITY POLAR FLEECE JUMPER**





#### AS 4602.1 CLASS D/N AS/NZS 1906.4:2010

- · Anti-pill durable fleece fabric
- · Premium reflective tape for increased
- · Contrast panels for protection against dirt
- · 1/4 length centre front zip for added comfort and versatility
- · 2 pockets for secure storage
- · Elasticated cuffs for a secure fit

100% Polyester, Anti-Pill finish Fleece, 280g

Orange/Navy S-6XL, Yellow/ Navy S-6XL















K8006 **VOLT PANTS** 











AS/NZS 1906.4 AS 4399 UPF 50+ EN ISO 14116 INDEX 1 EN 1149 -1

- · Drawcord adjustable waist for a secure and comfortable fit
- · Contrast panels for protection against dirt
- · Side access pockets
- · Zipped ankles for easy access
- · Taped seams to provide additional protection
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable

98% Polyester, 2% Antistatic Carbon Fibre with Breathetec PU Coating, 210g

Yellow/Navy, Orange/Navy S/82- 5XL/117























AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ **EN ISO 14116 INDEX 1** EN 1149 -1

- · 5 pockets for ample storage
- · Card holder for ID card display
- · Pack away hood for added functionality
- · Touch tape cuffs for a secure fit
- · Taped seams to provide additional protection
- · Print access for corporate branding

98% Polyester, 2% Antistatic Carbon Fibre with Breathetec PU Coating, 210g 100% Cotton Flame Resistant Lining, 125g Orange/Navy XS-5XL, Yellow/Navy XS-5XL













**FLAME RESISTANT** 

#### K8018

#### **BLUEY JACKET**







AS 4602.1 CLASS D/N AS/NZS 1906.4 **EN ISO 14116 INDEX 3** 

- · Premium sew on flame resistant reflective tape
- · FR cotton lined for added warmth and comfort
- · 3 pockets for ample storage
- · Touch tape cuffs for a secure fit
- · Front zip opening



90% Wool 10% Polyamide, 712g 100% Cotton Flame Resistant Lining, 150g



Orange/Black S-5XL, Yellow/Navy S-5XL













**OPTIMUM PROTECTION IN MULTI-HAZARD ENVIRONMENTS** 

#### K8005

#### **AMP JACKET**

















AS/NZS 1906.4 AS 4399 UPF 50+ EN 1149 -1

- · 4 pockets for ample storage
- · Pack away hood for added functionality
- · Touch tape cuffs for a secure fit
- · Taped seams to provide additional protection
- · 100% metal free
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable

Huski Blaze: 98% Polyester, 2% Antistatic Carbon Fibre with Breathetec PU Coating, 210g

100% Cotton, 125g Orange/Navy S-5XL, Yellow/Navy













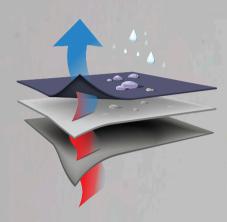




**BREATHETEC JACKET** 

#### **HIGH PERFORMING TECHNICAL FABRIC**

Breathetec is a breathable, fully waterproof fabric. It offers unrivalled performance with maximum protection and ensures long lasting wear and



#### K8103 **BREATHETEC JACKET**











- · Waterproof keeping the wearer dry and protected from the elements
- · Wind resistant fabric to protect against wind chill
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Pack away hood for added functionality
- · Dual Storm Flap
- · Stud front opening for easy access

100% Polyester with Breathetec PU coating, 220g
Navy XS-5XL



WELDED SEAMS FOR MAXIMUM WATERPROOFNESS



## **HUSKI BREATHETEC BIB & BRACE AND PANTS**



K8102 **BREATHETEC PANTS** 















- · Wind resistant fabric to protect against wind chill
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · 4-way stretch fabric for ease of movement and added comfort
- · Drawcord adjustable waist for a secure and comfortable fit
- · Side access pockets

100% Polyester with Breathetec PU coating, 220g
Navy XS-5XL



#### K8097 **BREATHETEC BIB & BRACE**













- $\cdot$  Waterproof keeping the wearer dry and protected from the elements
- · Wind resistant fabric to protect against wind chill
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · 4-way stretch fabric for ease of movement and added comfort
- Adjustable straps with durable buckle closure
- · Stud adjustable hems for a secure fit

100% Polyester with Breathetec PU coating, 220g
Navy XS-4XL





**PREMIUM RAIN JACKET AND PANTS** 

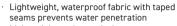
K8032 STRATUS JACKET











- · Lightweight packaway jacket
- · Back vent with cool flow mesh
- · Pack away hood for added functionality
- · Stud front opening for easy access
- · Elasticated cuffs for a secure fit

100% Polyester Taslan, PU Coated, 70g

Coated, 7ug
100% Polyester Mesh 60g
Black S-5XL, Cobalt Blue S-5XL,
Navy S-5XL, Yellow S-5XL



WATERPROOF, WINDPROOF, **BREATHABLE** 

#### K8031 **MONSOON PANTS**









- · Lightweight, waterproof fabric with taped seams prevents water penetration
- Built in packaway pocket for convenient storage
- Side zip leg opening for easy access
- · Stud adjustable hems for a secure fit
- · Drawcord adjustable waist for a secure and comfortable fit
- · 3 pockets for ample storage

100% Polyester, PU coated, 70g
Black S-4XL, Navy S-4XL, Yellow S-3XL



**PREMIUM RAIN JACKETS - LINED** 

#### K8026 **CLASSIC JACKET**



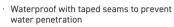












- · Cotton flanette lining for added style
- · Contrast colouring for added style
- · Pack away hood for added functionality
- · 6 pockets for ample storage
- · Lower front pockets with touch tape

100% Polyester, 210g Upper body: 100% Brushed Cotton 160gm Lower Body, Sleeves: 100% Polyester Tafetta 60gm

Black S-5XL, Navy S-5XL





#### K4039 **EVEREST JACKET**



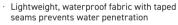








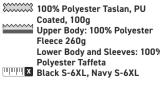




- · Pack away hood for added functionality
- · Fleece lining for added warmth and comfort
- · Fleece lined collar to trap the heat and increase warmth
- · Touch tape cuffs for a secure fit
- · Handy waistband D ring for keys or ID

Coated, 100g

Lower Body and Sleeves: 100%







**SECURITY JACKETS -**LINED

K2095

#### **SECURITY JACKET**













- · Waterproof and breathable with taped seams to prevent water penetration
- Fully lined and padded to trap the heat and increase warmth
- · Detachable hood
- · Quick and easy side access to weapon
- · Card holder for ID card display
- · 8 pockets for ample storage

100% Polyester, PU coated, 180g 100% Polyester Tafetta, 60g Black S-3XL



**LUXURIOUS SOFT FABRIC** 

#### K8014 **COMBAT JACKET**















- · Quilt lined for thermal insulation
- · Rib collar and cuffs
- · Ribbed hem for a comfortable fit
- · 4 pockets for ample storage
- · Concealed zip pocket

100% Polyester 300D Oxford Weave, PU Coated, 185g

Coated, 1059
100% Polyester, 55g
100% Polyester, 120g
Black XS-6XL, Navy XS-6XL







**BREATHABLE SOFTSHELL JACKETS** 

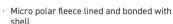
#### K8177

**NERO SOFTSHELL JACKET** 









- · Breathable, windproof and water resistant
- · Lined for added warmth and comfort
- · Waterproof zips to prevent water penetration
- · Zipped pockets
- · Internal pockets for safe storage



100% Polyester Softshell, 300g Upper Body: 100% Polyester Mesh 65g, Lower body, Sleeves: 100% Polyester Tafetta 55g

Black S-5XL, Navy S-5XL







#### K8083

#### **WARDEN SOFTSHELL JACKET**

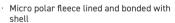












- · Breathable, windproof and water resistant
- · Premium epaulettes on shoulders
- · Inner elasticated cuff
- · Touch tape cuffs for a secure fit

94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell, 300g

100% Polyester 84g

Black S-4XL, Navy S-5XL

WATERPROOF, WINDPROOF, **BREATHABLE** 





### LIGHTWEIGHT CARGO SHORTS

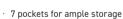


#### K5206 CASCADE MENS SHORTS









- · Easy access cargo pockets
- · Phone pocket
- $\cdot\;$  Flexi-fit for added freedom of movement
- · Twin-stitched seams for extra durability
- · Two back pockets

100% Polyester Microfibre, Peach finish, Satin Back, 120g
Bone, Clay, Navy 82-117



# HARD WEARING EASY CARE FABRIC







# PRIME MOVER®

With over 30 styles to choose from, Prime Mover offers you the most hardworking shirt range in the market. All Prime Mover safety and non-safety shirts are designed to offer a stylish and comfortable fit, alongside maximum protection and increased performance.



100% Cotton Drill fabric is available in two weights 260g and 300g. This fabric is fully pre shrunk and has excellent dye retention properties. The long staple fibres used in the construction process provide strength, pilling resistance and a quality finish. This fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.



Kingsmill<sup>TM</sup> Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.

## SUPERIOR QUALITY SHIRTS DESIGNED FOR OUTSTANDING PERFORMANCE

# LIGHTWEIGHT STRETCH SHIRTS Stre



REGULAR WEIGHT 145g







- · 4 pockets for ample storage
- Premium Hi-VisTex perforated reflective tape for increased visibility and breathability
- Reinforced panels in high wear areas for maximum durability
- Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Button placket opening
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 145g







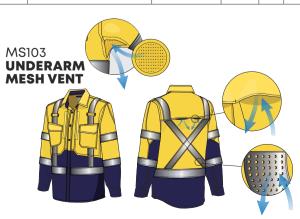
Code	Opening	Style	Weight	COLC	UR/SIZE	
MS103	FULL BUTTON OPENING	Long Sleeve	145g		Orange/ Navy XS-3XL	Yellow/Navy XS-3XL

MS103

**PERFORATED** 

**TAPE FOR ADDED** 

**BREATHABILITY** 



HOBART - DAY NIGHT REGULAR WEIGHT REGULAR WEIGHT 185g





#### AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399

- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- $\cdot$  Gusset sleeves for added safety
- Premium reflective tape for increased visibility
- · Contrast panels for protection against dirt
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g

Code	Opening	Style	Weight				
MA101	FULL BUTTON OPENING	Long Sleeve	185g			Yellow/Navy XS- 5XL,7XL,9XL	
MC101	HALF BUTTON OPENING	Long Sleeve	185g				Yellow/Navy S-5XL,7XL





BEST QUALITY AND BEST VALUE SHIRTS



HOBART - DAY NIGHT LIGHTWEIGHT









#### AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- $\cdot$  Gusset sleeves for added safety
- 50+ UPF rated fabric to block 98% of UV rays
- Underarm cool flow mesh panel for ventilation
- · Back vent with cool flow mesh

100% Cotton Drill, 155g

Code	Opening	Style	Weight	COLO	OUR/SIZE		
MA801	FULL BUTTON OPENING	Long Sleeve	155g		Orange/Navy XXS-5XL	Yellow/Navy XS-5XL	Yellow/Green S-5XL
MA802	FULL BUTTON OPENING	Short Sleeve	155g		Orange/Navy S-5XL	Yellow/Navy S-5XL	





LIGHT **WEIGHT** 155g











- · 2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- · Flexible breathable segmented reflective tape for increased visibility
- · Bio motion tape pattern to improve recognition of human shape at distance
- · Loop at placket ideal for attaching glasses/pens
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 155g

Code	Opening	Style	Weight	COLO	UR/SIZE	
PW372	FULL BUTTON OPENING	Long Sleeve	155g		Yellow/Navy S-5XL	Orange/Navy S-5XL





PERTH - DAY NIGHT SHOULDER TAPE

REGULAR WEIGHT 185g







- · 2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- · Gusset sleeves for added safety
- · Button placket opening
- · Premium reflective tape for increased visibility
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g

Code	Opening	Style	Weight	COLO	UR/SIZE	
MS191	FULL BUTTON OPENING	Long Sleeve	185g		Yellow S-5XL	Orange S-5XL





DESIGNED FOR OUTSTANDING PERFORMANCE **DARWIN - DAY NIGHT LONG SLEEVE** 

**REGULAR** WEIGHT 185g

LIGHT WEIGHT 155g

COLOUR/SIZE

Weight



Code

Opening



## AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- · 2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- · Gusset sleeves for added safety
- · Premium reflective tape for increased visibility
- · Button front closure
- · 50+ UPF rated fabric to block 98% of UV rays

#### MA301 Only:

- · Underarm cool flow mesh panel for ventilation
- · Back vent with cool flow mesh

100% Cotton Drill



Style











COLOUR/SIZE

Orange XS-5XL

Weight

155g



Code

MX301

Opening

**FULL BUTTON OPENING** 



AS 4602.1 CLASS D/N AS/NZS 1906.4 NSW RAIL COMPLIANT AS 7471 RAIL COMPLIANT AS 4399 UPF 50+

- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- Underarm cool flow mesh panel for ventilation
- · Back vent with cool flow mesh
- · Gusset sleeves for added safety
- · Pen division

100% Cotton Drill, 155g







Style

Long Sleeve

MELBOURNE - DAY REGULAR WEIGHT

REGULAR WEIGHT 185g

HIGH PERFORMING BREATHABLE FABRIC



MS988

**FULL BUTTON OPENING** 

AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- $\cdot$  Gusset sleeves for added safety
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g



## HIGH PERFORMING WORKWEAR SHIRT

185g

Long Sleeve



Orange S-5XL

# MELBOURNE - DAY LIGHTWEIGHT

ыент жегент **155**g







#### AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- $\cdot\,$  2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- · Gusset sleeves for added safety
- · Underarm cool flow mesh panel for ventilation
- $\cdot\,$  Back vent with cool flow mesh
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 155g



Code	Opening	Style	Weight	COLOUR/SIZE		
MS301	FULL BUTTON OPENING	Long Sleeve	155g		Orange S-5XL	



## CANBERRA - DAY REGULAR WEIGHT

regular WEIGHT 185g

THE HIGH PERFORMANCE SHIRT WITH EXCEPTIONAL QUALITY





#### AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- · Contrast panels for protection against dirt
- · Gusset sleeves for added safety
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g





OF 50+ TO BLOCK 98% OF UV RAYS









- · 2 pockets for secure storage · 100% Cotton fabric for added
- comfort and breathability
- · Contrast panels for protection against dirt
- · Underarm cool flow mesh panel for ventilation
- · Back vent with cool flow mesh
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 155g

Code	Opening	Style	Weight	COLO	COLOUR/SIZE							
MS801	FULL BUTTON OPENING	Long Sleeve	155g		Orange/Navy S-5XL		Yellow/Navy S-5XL		Yellow/Green S-5XL			
MS802	FULL BUTTON OPENING	Short Sleeve	155g		Orange/Navy S-5XL		Yellow/Navy S-5XL					
MC801	HALF BUTTON OPENING	Long Sleeve	155g		Orange/Navy S-5XL		Yellow/Navy S-5XL					
MC802	HALF BUTTON OPENING	Short Sleeve	155g		Orange/Navy S-5XL		Yellow/Navy S-5XL					



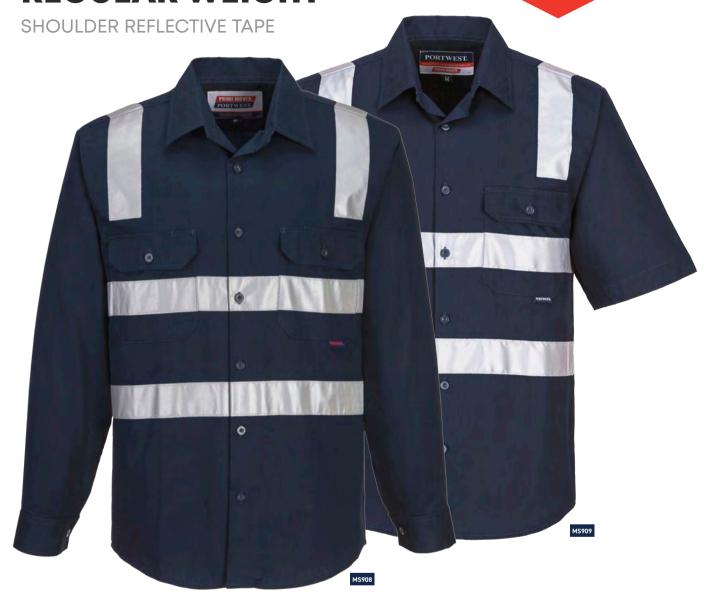
LIGHT WEIGHT





BRISBANE - NIGHT REGULAR WEIGHT REGULAR WEIGHT 185g







- · 2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- Premium reflective tape for increased visibility
- · Pen division
- · Adjustable button cuffs
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g



Code	Opening	Style	Weight	COLO	OUR/SIZE
MS908	FULL BUTTON OPENING	Long Sleeve	185g		Navy XS-5XL
MS909	FULL BUTTON OPENING	Short Sleeve	185g		Navy XS-5XL

## HARD WEARING 100% COTTON BRISBANE SHIRTS

**REGULAR** WEIGHT













#### **AS 4602.1 CLASS N** AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- · 2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- · Premium reflective tape for increased visibility
- · Pen division
- · Two chest pockets with button and flap closure
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g





#### Opening Style Weight COLOUR/SIZE MA908 **FULL BUTTON OPENING** Long Sleeve 185g Navy S-5XL Navy S-5XL MA909 **FULL BUTTON OPENING** Short Sleeve 185g

## **DURABLE SAFETY SHIRTS FOR ALL SEASONS**

LIGHT WEIGHT 145<sub>g</sub>

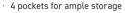












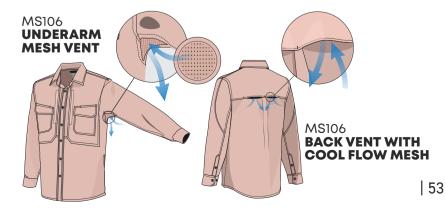
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Concealed zip pocket
- · Underarm cool flow mesh panel for ventilation
- · Increased breathability with a vented back
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch:98% Cotton, 2% Elastane, 145g





Code	Opening	Style	Weight	COLO	UR/SIZE		
MS106	FULL BUTTON OPENING	Long Sleeve	145g		Black XS- 3XL	Dark Navy XS-3XL	Sand XS- 3XL



ADELAIDE - REGULAR WEIGHT

REGULAR WEIGHT 185g







- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- · Pen division
- · Adjustable button cuffs
- · Button front closure
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 185g

Code	Opening	Style	Weight	COLO	UR/SIZE
MS903	FULL BUTTON OPENING	Long Sleeve	185g		Navy S-5XL
MS905	FULL BUTTON OPENING	Short Sleeve	185g		Navy S-5XL



UNCOMPROMISING PERFORMANCE

ADELAIDE -LIGHTWEIGHT LIGHT WEIGHT 155g









- · 2 pockets for secure storage
- 100% Cotton fabric for added comfort and breathability
- · Pen division
- · Two chest pockets with button and flap closure
- · Button placket opening
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 155g

Code	Opening	Style	Weight	COLC	UR/SIZE	
MC903	HALF BUTTON OPENING	Long Sleeve	155g		Navy S-5XL	Cobalt Blue S-5XL
MC905	HALF BUTTON OPENING	Short Sleeve	155g	•	Navy S-5XL	Cobalt Blue S-5XL



# QUALITY, FUNCTION AND PERFORMANCE



WESTPORT - LIGHTWEIGHT FOOD SHIRT

ыент wеіент 155g







#### AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50 PLUS

- 100% Cotton fabric for added comfort and breathability
- $\cdot$  Gusset sleeves for added safety
- · Contrast panels for protection against dirt
- · Concealed stud front for easy access
- Underarm cool flow mesh panel for ventilation
- $\cdot~$  50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 155g

MF150 FULL BUTTON OPENING Long Sleeve 155g Orange/Navy XS-5XL Yellow/Navy XS-5XL	Code	Opening	Style	Weight	COLC	UR/SIZE	
	MF150	FULL BUTTON OPENING	Long Sleeve	155g		J .	



100% COTTON FOR COMFORT AND DURABILITY













**SYDNEY-**

- · 2 pockets for secure storage
- · Lightweight and comfortable
- · Pen division
- · Button front closure
- · Adjustable button cuffs
- · 20+ UPF rated fabric to block 95% of UV rays

55% Cotton, 45% Polyester, 130g

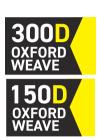
Code	Opening	Style	Weight	COLOUR/SIZE	
MS868	FULL BUTTON OPENING	Long Sleeve	130g		Blue S-5XL
MS869	FULL BUTTON OPENING	Short Sleeve	130g		Blue S-5XL



## **SMART LOOK -EASY WEARING SHIRTS**



**PORTWEST**'s extensive range of high visibility clothing is designed and constructed to ensure compliance with relevant safety standards. Innovative and technical, this high visibility range is ideal for those who will not compromise on style, comfort or performance.



OXFORD WEAVE 100% polyester yarn, is a tough fabric for tough conditions. The fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keep the garment clean.



Made with 190T plain weave 100% polyester yarn this is a durable, hard wearing fabric for tough conditions. This fabric is lightweight and has superb abrasion and tear resistance. It has a PVC coating inside which makes the fabric waterproof and has a water and stain repellent coating on the outside which helps keep the garment clean.



This premium cotton fabric is constructed using special long staple fibres which create a soft but strong material. Moisture is absorbed quickly which allows the wearer to feel cooler, drier and more comfortable.



The Micro Mesh bird eye high visibility fabric is constructed to keep wearers cool, comfortable and visible in even the warmest environments. Providing the wearer with a range of UPF protection, the fabric has advanced cooling properties which combined with its breathability make it the ideal choice for warmer climates. Durable, wrinkle resistant with a quick dry quality finish, this fabric will stay strong wash after wash.



Cotton Comfort is constructed from a blend of 53% cotton/47% polyester. With the cotton on the inside for comfort and the polyester on the outside for maximum durability, this is a robust fabric that provides ultimate comfort. Certified to AS/NZS 1906.4.



Vestport<sup>™</sup> fabric is constructed from 100% polyester warp knitted fabric. This fabric is lightweight, comfortable and highly breathable. Certified to EN ISO 20471 and AS/NZS 1906.4

M



#### High Visibility Workwear Meets Relevant Australian and New Zealand Standards, AS 4602.1 for High Visibility Safety Garments

The AS 4602.1 Standard specifies the visual requirements for high visibility safety garments for occupational wear by people who may be exposed to the hazard of moving traffic, moving plant or equipment in high risk situations. The standard covers garments suitable for daytime wear, night-time wear where they will be seen by retroreflected light or for wear under both conditions but excludes garments for use by fire services.

#### The garments specified in this Standard are classified as follows:

A garment designed for daytime use.

A garment designed for night use using retro reflected light. Class N

Class D/N A garment designed for day and night use.

#### Australian/New Zealand Standard AS/NZS 1906.4 Retroreflective Materials and Devices for Road Traffic Control **Purposes**

This Standard specifies the requirements for high visibility materials and reflective tape to be used on industrial safety garments for outdoor daytime use and for use at night or in other dark conditions where the wearer needs to be highly visible.

High-visibility materials are classified according to their day or night-time application, as follows:

Class F: High daytime visibility fluorescent material. Class F (W) - includes Wet Weather testing.

Class R: Retroreflective material for use on garments used in dark conditions.

Class RF: Combined performance retroreflective/fluorescent material meeting all of the requirements of Class R - and the daytime colour of Class F.

Class NF: High daytime visibility non-fluorescent material.

#### Temporary Traffic Management Control (TTMC-W)

The New Zealand Transport Agency (NZTA) has a Code of Practice which specifies the standard of safety garment that a worker must wear while working in or close to hazardous traffic areas.

#### Victoria Roads: VicRoads Style

This catalogue has a range of garments suitable for working on Victoria Roads marked

#### Queensland Traffic Controller - Transport and Main Roads: QLD

TMR Style - This catalogue has a range of garments suitable for Queensland Traffic Management marked QLD TMR Style.

#### The AS 7471 Australian Rail Standard

This Standard outlines the minimum requirements for personal protection equipment including High visibility outer clothing when undertaking work in the rail corridor. The Standard aims to establish standardisation of PPE within the Australian rail industry.

New South Wales Rail Standard: NSW Rail Compliant - Styles with this marking are compliant to the New South Wales Rail standard

#### **AS/NZS 1957**

Outlines the care instructions required to ensure correct care of the garment.

#### AS 4399 Sun Protection Clothing Classification

UPF (Ultraviolet Protection Factor) is the classification system used for sun protective clothing. All fabrics are independently tested according to the AS 4399 standard.

The UPF rating applies only to the area of skin covered. Protection may be reduced if the material is wet, stretched or from the effects of normal wear or exposure to chemicals.

For best sun protection use hats, clothing that I provides maximum skin coverage, sunglasses, sunscreen and shade.

Sun protective clothing is categorized according to its rated UPF as given in table below.

Rated UPF	UPF classification		
15	Minimum Protection		
30	Good Protection		
50, 50+	Excellent Protection		



### FUROPFAN **STANDARDS**



#### EN ISO 20471 - High Visibility Clothing - Test Methods And Requirements

This International Standard specifies requirements for high visibility clothing, which is capable of visually signalling the user's presence. The high visibility clothing is intended to provide conspicuity of the wearer in any light condition when viewed by the operators of vehicles or other mechanised equipment during daylight conditions and under illumination of headlights in the dark.

High Visibility clothing has a fluorescent surface, combined with reflective material that meets certification requirements in 3 different classes:



#### Class 3: Highest Level

Highest level of protection - required for any persons working on or near motorways or dual-carriage ways or airports. Must incorporate a minimum of 0.80m2 of background material and 0.20m2 of retro-reflective materials. (4 metres of 5cm wide reflective tape)



#### Class 2: Intermediate Level

Required for any persons working on or near A and B class roads, also for delivery drivers. Must incorporate a minimum of 0.50m2 of background material and 0.13m2 of retro-reflective material. (2.60 metres of 5cm wide reflective tape)



#### Class 1: Minimum Level

Minimum level of protection required for any persons working on a private road or to be used in conjunction with a higher classed garment. Must incorporate a minimum of 0.14m2 of background material and 0.10m2 of retro-reflective material. (2 metres of 5cm wide reflective tane)



### EN 343 - Protective Clothing, Protection Against

EN 343 EN 343 is the harmonised European standard that applies to garments worn in adverse weather conditions. It specifies the characteristics of protective clothing against the influence of foul weather, wind and cool above -5°c. The standard provides for two performance parameters: X = Waterproofness (4 levels) Y = Breathable properties (4 levels)



#### EN 342 - Protective Clothing - Ensembles and **Garments for Protection Against Cold**

EN 342 is the harmonised European standard that specifies requirements and test methods for performance of clothing ensembles (ie. two piece suits or coveralls) and of single garments for protection against cold environment.

#### EN 14058 - Protective Clothing- Garments for **Protection against Cool Environments**

This standard specifies requirements and test methods for the performance of single garments for protection against cooling of the body in cool environments. Cool environments are as a result of a combination of humidity and wind at temperatures of -5°C and above.

At moderate low temperatures garments against local body cooling are not only used for outdoor activities but can be used for indoor activities. In these cases garments often do not need to be made of watertight or air impermeable materials. Therefore, these requirements are optional for this standard.

## The cornerstone of success is stringent quality control. Can you be sure the product you are wearing conforms to AS/NZS 4602.1?

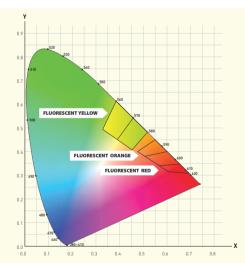
A certificate from a test house guarantees that the garment or fabric sent to the test house has attained the AS/NZS 4602.1 standard. It is not a guarantee that the bulk production meets the standard. Therefore, it is necessary that every roll of fabric and retro-reflective tape is tested with highly specialised equipment which guarantees that all production meets the AS/NZS 1906.4 standard.









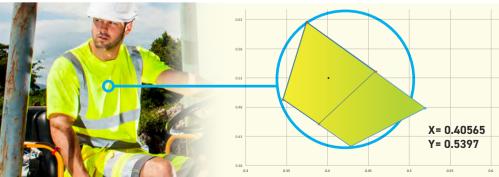


### **FABRIC TESTING**

In the quality control laboratory the Minolta Spectrophotometer is used to check every roll of fabric. This guarantees that the fabric used is fully compliant to the AS/NZS 1906.4 standard.

This graph displays the CIE 1931 X, Y chromaticity diagram which defines a colour space for graphing colour. Specifications for the colour space and luminance (brightness) are provided in the AS/NZS 1906.4 standard. The colour space is divided into 2 main classes - yellow and orange-red, with further divisions for certain application





## CLOSE-UP VIEW OF FLUORESCENT YELLOW

This graph shows an enlarged view of the yellow AS/NZ 1906.4 colour range. The colour co-ordinates marked on the graph are a reading from our fluorescent yellow fabric. This reading is taken using the Minolta Spectrophotometer.





Portwest PW3™ contemporary workwear blends sports, lifestyle trends and function with a modern fit and improved comfort. Utilising premium fabrics, products are engineered for flexibility across a diverse range of industry and trade end uses and offer exceptional value.



### **DISCOVER STUNNING DESIGN**

PW3 IS A TRADEMARK OF THE PORTWEST GROUP.



**HIGH VISIBILITY -SHELL JACKET** 

**SUPERB WATERPROOF** PROTECTION WITH ENHANCED **VISIBILITY** 

#### MJ306

**EYRE LIGHTWEIGHT HI-VIS RAIN JACKET WITH TAPE** 

















AS/NZS 1906.4

AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 3 pockets for ample storage
- · Two-way zip for quick and easy access
- Pack away detachable hood for convenience
- Taped seams to provide additional protection
- · Print access for corporate branding
- · Contrast panels for protection against dirt

100% Polyester, 150D Oxford weave, PU coated,

130g 100% Polyester Mesh, 60g Orange/Navy XS-5XL,7XL,9XL, Yellow/Green S-5XL, Yellow/Navy XS-5XL,7XL,9XL









**CAN BE COMBINED WITH OTHER STYLES** 



**HIGH VISIBILITY SHELL JACKETS** 

MY306

#### **SQUIZZY JACKET WITH** MICRO PRISM TAPE













AS 4602.1 CLASS D/N AS/NZS 1906.4 VIC ROADS STYLE AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 3 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- Print access for corporate branding
- Combination zip for added functionality

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Mesh, 60g X Orange S-5XL







#### MX306 MAX RAIN JACKET WITH **CROSS BACK TAPE**













AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) NSW RAIL COMPLIANT **FABRIC PERFORMANCE WP 17,000MM** 

- 3 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- · Print access for corporate branding
- Touch tape cuffs for a secure fit

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Mesh, 60g V Orange S-5XL







**MESH** 

LINED

**HIGH VISIBILITY SHELL JACKETS** 

MF306

**ARGYLE FULL HI-VIS RAIN JACKET WITH TAPE** 















AS 7471 RAIL COMPLIANT (ORANGE ONLY) AS 4399 UPF 50+ **FABRIC PERFORMANCE WP 17,000MM** 

- 3 pockets for ample storage
- · Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- Taped seams to provide additional protection
- Touch tape cuffs for a secure fit
- · Print access for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Mesh, 60g

Orange S-5XL, Yellow S-5XL







INTERACTIVE ZIP FOR INSERTION OF INNER LAYER. GARMENTS SOLD SEPARATELY.



#### KIMBERLEY LIGHTWEIGHT **HI-VIS RAIN JACKET**















AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50+ **FABRIC PERFORMANCE WP 17,000MM** 

- 3 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- · Touch tape cuffs for a secure fit
- · Increased breathability with a vented

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Mesh, 60g □□□□□X Orange/Navy S-5XL, Yellow/Navy







**HIGH VISIBILITY ESSENTIALS RANGE** 



LONGER COAT LENGTH 122CM

190T Essentials Made with 190T plain weave 100% polyester yarn this is a durable, hard wearing fabric for tough conditions. This fabric is lightweight and has superb abrasion and tear resistance. It has a PVC coating inside which makes the fabric waterproof and has a water and stain repellent coating on the outside which helps keep the garment clean.

#### H445 **HI-VIS COAT 122CM**















AS 4602.1 CLASS D/N AS/NZS 1906.4 QLD TMR STYLE AS 4399 UPF 50+ EN ISO 20471 CLASS 3 **EN 343 CLASS 3:1 X** 

- · Extremely water resistant fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- · Pack away hood for added functionality
- · Taped seams to provide additional protection
- Extra protection against the rain with a longer 122cm length
- · Vented back yoke and eyelets for added breathability and comfort

100% Polyester, 190T, Plain Weave, PVC

coated, 200g 100% Polyester Mesh, 60g

Yellow S-4XL

## **DELIVERING VALUE AND** STYLE













**ESSENTIALS RANGE JACKET AND PANTS** 

### **H440 HI-VIS RAIN JACKET**



AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT ORANGE ONLY QLD TMR STYLE (YELLOW ONLY) AS 4399 UPF 50+ **EN ISO 20471 CLASS 3** EN 343 CLASS 3:1 X

- · Extremely water resistant fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- · Pack away hood for added functionality
- · Taped seams to provide additional protection
- · Adjustable cord and toggles for a secure fit
- · Vented back yoke and eyelets for added breathability and

100% Polyester, 190T, Plain Weave, PVC coated, 200a

Yoke Only: 100% Polyester Mesh 60g Orange XS-4XL, Yellow XS-4XL













### **HI-VIS RAIN PANTS**











AS/NZS 1906.4 AS 4399 UPF 50+ EN ISO 20471 CLASS 1 EN 343 CLASS 3:1 X

- · Extremely water resistant fabric finish, water beads away from fabric surface
- Taped seams to provide additional protection
- Fully elasticated waistband for ultimate wearer comfort
- · Stud adjustable hems for a secure fit
- · Wind resistant fabric to protect against wind chill
- · Twin-stitched seams for extra durability

100% Polyester, 190T, Plain Weave, PVC coated, 200g

Orange S-4XL, Yellow XS-4XL





**ESSENTIALS RANGE TWO TONE STYLES** 

**H443** 

### **HI-VIS TWO-TONE RAIN JACKET**









AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ **EN ISO 20471 CLASS 3** EN 343 CLASS 3:1 X

- · Extremely water resistant fabric finish, water beads away from fabric surface
- 2 pockets for secure storage
- · Pack away hood for added functionality
- Taped seams to provide additional protection
- Adjustable cord and toggles for a secure fit
- Vented back yoke and eyelets for added breathability and comfort

100% Polyester, 190T, Plain Weave, PVC coated, 200g
Yoke Only: 100% Polyester Mesh, 60g

Orange/Navy S-3XL, Yellow/Navy S-3XL











### **H444**

### HI-VIS CLASSIC TWO TONE RAIN PANTS











- Extremely water resistant fabric finish, water beads away from fabric surface
- · Taped seams to provide additional protection
- · Fully elasticated waistband for ultimate wearer comfort
- · Stud adjustable hems for a secure fit
- · Contrast panels for protection against dirt
- · Wind resistant fabric to protect against wind chill

100% Polyester, 190T, Plain Weave, PVC coated, 200g
Orange/Navy S-3XL, Yellow/Navy S-3XL



### REVERSIBLE VESTS

#### MV214

### **POLAR FLEECE REVERSIBLE VEST**













AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) FABRIC PERFORMANCE WP 17,000MM

- 4 pockets for ample storage
- Fleece lining for added warmth and comfort
- Combination zip for added functionality
- · Internal embroidery pocket with touch tape closure
- · Premium reflective tape for increased visibility
- · Reversible garment for multi use

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Polar Fleece, 180g

Orange XS-5XL,7XL,9XL, Yellow XS-5XL,7XL,9XL









### **MX214**

### CROSS BACK POLAR FLEECE REVERSIBLE **VEST**











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) **NSW RAIL COMPLIANT** FABRIC PERFORMANCE WP 17,000MM

- 4 pockets for ample storage
- Fleece lining for added warmth and comfort
- · Combination zip for added functionality
- · Internal embroidery pocket with touch tape closure
- · Wind resistant fabric to protect against wind chill
- · Reversible garment for multi use

Orange S-5XL

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Polar Fleece, 180g







#### **MAKES A 4-IN-1 SET** when combined with style

MX306 66

\*Style sold separately





### **MY214**

### POLAR FLEECE VEST WITH MICRO PRISM **TAPE**













AS/NZS 1906.4 VIC ROADS STYLE **FABRIC PERFORMANCE WP 17,000MM** 

- · 4 pockets for ample storage
- · Fleece lining for added warmth and comfort
- · High intensity micro prism reflective tape
- Combination zip for added functionality
- · Wind resistant fabric to protect against wind chill
- · Reversible garment for multi use

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Fleece, 180g







### **MAKES A 4-IN-1 SET**

when combined with style MY306\* 66

\*Style sold separately





## **REVERSIBLE VESTS**

### **MA230 ANTISTATIC REVERSIBLE VEST**









AS 4602.1 CLASS D/N AS/NZS 1906.4 EN 1149 -1

- · 4 pockets for ample storage
- Combination zip for added functionality
- Internal embroidery pocket with touch tape closure
- · Lined for added warmth and comfort

98% Polyester, 2% Antistatic carbon fibre, 300D Oxford Weave, 190g 100% Cotton, 155g Yellow S-5XL







MAKES A 4-IN-1 SET when combined with style MJ370 \*Style sold separately 1407

#### **MV278**

### 100% COTTON REVERSIBLE VEST











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- · 100% Cotton fabric for added comfort and breathability
- 50+ UPF rated fabric to block 98% of UV rays
- · Premium reflective tape for increased visibility
- 4 pockets for ample storage
- · Lined for added warmth and comfort
- · Combination zip for added functionality

100% Cotton, 310g 100% Cotton, 150g 100% Cotton, 200g 100% Cotton, 200g 0range XS-5XL, Yellow XS-5XL







MAKES A 4-IN-1 SET when combined with style MJ998\* \*Style sold separately 987



## **COMBINATION JACKETS MATRIX**



















5-IN-1 WINTER PARKA JACKET

OUTSTANDING VALUE











**ESSENTIAL 5-IN-1 TWO-TONE JACKET** 



AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.352 (M².K/W), 2, X

- Extremely water resistant fabric finish, water beads away from fabric surface
- 7 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away hood for added functionality
- Waterproof with taped seams to prevent water penetration
- Detachable inner jacket for added versatility in all weather conditions

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 190g

Outer Jacket: 100% Polyester Mesh 60g

Inner Jacket: 100% Polyester Fleece 280g
Orange/Navy XS-5XL, Yellow/Black S-5XL, Yellow/Navy XS-5XL











## 4-IN-1 MICRO PRISM **JACKET**

**EXTREMELY VERSATILE ALL SEASON STYLE** 











### SQUIZZY DAY/NIGHT 4-IN-1 JACKET WITH MICRO PRISM TAPE



















AS 4602.1 CLASS D/N AS/NZS 1906.4 VIC ROADS STYLE AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 7 pockets for ample storage
- Two-way zip for quick and easy access
- Pack away detachable hood for convenience
- Taped seams to provide additional protection
- Detachable inner reversible bodywarmer vest
- · Print access for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g
Outer Jacket: 100% Polyester Mesh 60g
Inner Vest: 100% Polyester Polar Fleece 180g

Orange S-5XL















### **EYRE DAY/NIGHT 4-IN-1 JACKET**



**AS 4602.1 CLASS D/N** AS/NZS 1906.4 AS 4399 UPF 50+ **FABRIC PERFORMANCE WP 17,000MM** 

- 7 pockets for ample storage
- Two-way front plastic moulded zip for quick and easy access
- Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- Detachable inner reversible bodywarmer vest
- Print access for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g Outer Jacket: 100% Polyester Mesh 60g Inner Vest: 100% Polyester Polar Fleece 180g Orange/Navy XS-5XL,7XL,9XL, Yellow/Green S-5XL, Yellow/Navy XS-5XL,7XL,9XL





## 3-IN-1 DAY/NIGHT JACKET





AS/NZS 1906.4 AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 6 pockets for ample storage
- Two-way zip for quick and easy access
- Pack away detachable hood for convenience
- Taped seams to provide additional protection
- · Detachable inner jacket for added versatility in all weather conditions
- · Print access for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g
Outer Jacket: 100% Polyester Mesh 60g
Inner Vest: 100% Polyester 320g

Yellow/Navy S-5XL







4-IN-1 CROSS **BACK RAIN JACKET** 







MX306 66



### MAX 4-IN-1 RAIN JACKET WITH CROSS BACK

















AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) **NSW RAIL COMPLIANT** AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 7 pockets for ample storage
- Two-way zip for quick and easy access
- Taped seams to provide additional protection
- Touch tape cuffs for a secure fit
- Print access for corporate branding
- Detachable inner reversible bodywarmer vest

100% Polyester, 150D Oxford weave, PU coated, 130g Outer Jacket: 100% Polyester Mesh 60g Inner Vest: 100% Polyester Polar Fleece 180g

Orange S-5XL







4-IN-1 MESH **LINED RAIN JACKET** 







MV214 71





### **ARGYLE FULL DAY/NIGHT 4-IN-1 JACKET**







1













AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 7 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- Taped seams to provide additional protection
- Detachable inner reversible bodywarmer vest
- · Print access for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g Outer Jacket: 100% Polyester Mesh 60g

Inner Vest: 100% Polyester Polar Fleece 180g

▼ Orange S-5XL, Yellow S-5XL

**SUPERIOR** WATERPROOF **TECHNOLOGY** 









**BIO-MOTION** WATERPROOF **JACKETS - PADDED** 

### **HI-VIS TRAFFIC JACKET**





EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.345 (M2,K/W), 2, X

- Extremely water resistant fabric finish, water beads away from fabric surface
- · 4 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away hood for added functionality
- · Inner ribbed cuffs for warmth and comfort
- Fully lined and padded to trap the heat and increase warmth

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 190g

100% Polyester, 60g 100% Polyester, 170g

Orange XS-6XL, Yellow XS-6XL











### HI-VIS CROSS BACK TRAFFIC JACKET



















- · Extremely water resistant fabric finish, water beads away from fabric surface
- · 4 pockets for ample storage
- · Two-way zip for quick and easy access
- · Pack away hood for added functionality
- · Fully lined and padded to trap the heat and increase warmth
- · X Back tape pattern provides additional wearer visibility

100% Polyester, 300D Oxford Weave with a stain

resistant finish, PU Coated, 190g

100% Polyester, 60g 100% Polyester, 170g Orange S-5XL











COLD

**PROTECTION** TO -40°C

COLD

**PROTECTION** TO -40°C

**BIO-MOTION** WATERPROOF **JACKETS - PADDED** 

### HI-VIS TWO TONE TRAFFIC JACKET















\*\*



- Extremely water resistant fabric finish, water beads away from fabric surface
- · 4 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away hood for added functionality
- Fully lined and padded to trap the heat and increase warmth
- Inner ribbed cuffs for warmth and comfort

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 190g

100% Polyester, 60g 100% Polyester, 170g Orange/Navy S-5XL

















### **HI-VIS TWO TONE TRAFFIC JACKET**



















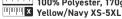


- · Extremely water resistant fabric finish, water beads away from fabric surface
- 4 pockets for ample storage
- · Two-way zip for quick and easy access
- · Pack away hood for added functionality
- Fully lined and padded to trap the heat and increase warmth
- · Contrast panels for protection against dirt

100% Polyester, 300D Oxford Weave with a stain resistant

finish, PU Coated, 190g 100% Polyester, 60g

100% Polyester, 170g













**WATERPROOF JACKET -FLEECE LINED** 



**MJ208** FLEECE LINED RAIN JACKET WITH TAPE













AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

100% Polyester Oxford 300D, 170g
100% Polyester Fleece, 180g
0range/Navy S-5XL, Yellow/Navy S-5XL

- 3 pockets for ample storage
- Two-way zip for quick and easy access
- Pack away detachable hood for convenience
- Taped seams to provide additional protection
- Print access for corporate branding

· Contrast panels for protection against dirt



**COMFORT COMBINED** 



### **BOMBER JACKETS WITH COLLAR**

**S463** 

### **HI-VIS BOMBER JACKET**















\*\*



AS 4602.1 CLASS D/N AS/NZS 1906.4 QLD TMR STYLE (YELLOW ONLY) AS 4399 UPF 50+ EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 X WP 15,000MM EN 342 0.336 (M².K/W), 2, X

- · Extremely water resistant fabric finish, water beads away from fabric surface
- · 4 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away hood for added functionality
- · Taped seams to provide additional protection
- Print access for corporate branding

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 190g

1709 100% Polyester, 60g 100% Polyester, 170g Yellow XS-6XL, Orange S-5XL











### **MJ464 HI-VIS ESSENTIAL 2-IN-1 BOMBER JACKET WITH TAPE**

















AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- · Extremely water resistant fabric finish, water beads away from fabric surface
- 3 pockets for ample storage
- Pack away hood for added functionality
- · Taped seams to provide additional protection
- · Detachable sleeves provides a multi-way option for wearer
- Print access zipper for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g

100% Polyester, 60g 100% Polyester, 160g Orange/Navy S-3XL, Yellow/Navy S-3XL





**DAY & NIGHT** 





TWO TONE BOMBER **JACKETS - PADDED** 

**MJ204** 

### **HI-VIS FLYING JACKET**



AS/NZS 1906.4 AS 4399 UPF 50+

- 3 pockets for ample storage
- · Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- · Contrast panels for protection against dirt
- · Wind resistant fabric to protect against wind chill

100% Polyester Oxford 300D, 160g 100% Polyester, 60g 100% Polyester, 160g

Orange/Navy S-5XL, Yellow/Navy S-5XL









### **MJ504 HI-VIS BOMBER JACKET WITH**













AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ **FABRIC PERFORMANCE WP 17.000MM** 

- · 4 pockets for ample storage
- · Phone and pen holder pocket
- Two-way zip for quick and easy access
- · Pack away hood for added functionality
- · Taped seams to provide additional protection
- Elasticated cuffs for a secure fit

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester, 60g 100% Polyester, 160g Orange/Navy S-5XL, Yellow/Navy S-5XL







**BOMBER JACKETS FOR DAYTIME USE** 

MC464

HI-VIS ESSENTIAL 2-IN-1 BOMBER JACKET













AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- Extremely water resistant fabric finish, water beads away from fabric surface
- 3 pockets for ample storage
- Pack away hood for added functionality
- · Taped seams to provide additional protection
- Detachable sleeves provides a multi-way option for wearer
- · Knitted cuff for comfort and warmth

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester, 60g

100% Polyester, 160g Orange/Navy S-3XL, Yellow/Navy S-3XL













### **HI-VIS BOMBER JACKET**













AS 4602.1 CLASS D

AS/NZS 1906.4 AS 4399 UPF 50+ FABRIC PERFORMANCE WP 17,000MM

- 4 pockets for ample storage
- · Phone and pen holder pocket
- · Two-way zip for quick and easy access
- · Pack away hood for added functionality
- · Taped seams to provide additional protection
- · Print access for corporate branding

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester, 60g 100% Polyester, 160g Orange/Navy S-5XL, Yellow/ Navy S-5XL









### LIGHTWEIGHT **WATERPROOF PANTS**

### **SUPERB WATERPROOF PROTECTION WITH ENHANCED VISIBILITY**

















AS/NZS 1906.4 **FABRIC PERFORMANCE WP 17,000MM** 

- · Waterproof keeping the wearer dry and protected from the elements
- · Drawcord adjustable waist for a secure and comfortable fit
- · Contrast panels for protection against dirt
- Easy access cargo pockets
- Side access pockets
- Fully elasticated waistband for ultimate wearer comfort

100% Polyester, 150D Oxford weave, PU coated, 130g Orange/Navy, Yellow/Navy S/M-4XL/5XL



### **WET WEATHER PULL-ON PANTS**











AS/NZS 1906.4 **FABRIC PERFORMANCE WP 17,000MM** 

- · Waterproof keeping the wearer dry and protected from the elements
- · Drawcord adjustable waist for a secure and comfortable fit
- · Contrast panels for protection against dirt
- Side access pockets
- Stud adjustable hems for a secure fit
- · Fully elasticated waistband for ultimate wearer comfort

100% Polyester, 150D Oxford weave, PU coated, 130g Orange/Navy, Yellow/Navy S/M-4XL/5XL







# **PORTWEST**®

# X-BACK RANGE

# CROSS BACK REFLECTIVE TAPE FOR MAXIMUM VISIBILITY

Meeting the stringent requirements in both design and construction, this collection of styles is fully compliant with the latest NSW Rail standard. The NSW Rail standard sets out the minimum specification for high visibility clothing worn in the Rail Industry. These styles are also certified to the AS 4602.1 standard which specifies the visual requirements for high visibility safety garments.



### **NSW RAIL COMPLIANT X-BACK RANGE**

### **MF116**

### **CROSS BACK POLAR FLEECE JUMPER**







**AS 4602.1 CLASS D/N** AS/NZS 1906.4 **NSW RAIL COMPLIANT** AS 7471 RAIL COMPLIANT AS 4399 UPF50+

100% Polyester, Anti-Pill finish Fleece, 300g Orange S-5XL

Full product details on page 104









### **MX301**

### 100% LIGHTWEIGHT COTTON LONG SLEEVE SHIRT WITH CROSS BACK **TAPE**







AS 4602.1 CLASS D/N AS/NZS 1906.4 NSW RAIL COMPLIANT **AS 7471 RAIL COMPLIANT** AS 4399 UPF 50+

100% Cotton Drill, 155g

Full product details on page 46







### **MX214**

### **CROSS BACK POLAR FLEECE** REVERSIBLE VEST











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) NSW RAIL COMPLIANT FABRIC PERFORMANCE WP 17,000MM

100% Polyester, 150D Oxford weave, PU coated, 130g
100% Polyester Polar Fleece, 180g V Orange S-5XL

Full product details on page 71









### X-BACK RANGE RAIN JACKETS

**MX460** HI-VIS CROSS BACK TRAFFIC JACKET

AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) **NSW RAIL COMPLIANT** AS 4399 UPF 50+ FABRIC PERFORMANCE WP 15.000MM

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated, 190g 100% Polyester, 60g 100% Polyester, 170g

Orange S-5XL

BIO MOTION DAY & NIGHT

Full product details on page 80





TEXPEL

### **MX306**

### **MAX RAIN JACKET WITH CROSS BACK TAPE**















AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) NSW RAIL COMPLIANT AS 4399 UPF 50+ **FABRIC PERFORMANCE WP 17,000MM** 

100% Polyester, 150D Oxford weave, PU coated, 130g

100% Polyester Mesh, 60g X Orange S-5XL

Full product details on page 66









### **MJ331**

### **MAX CROSS BACK 4-IN-1 JACKET**



















**AS 4602.1 CLASS D/N** AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) **NSW RAIL COMPLIANT** AS 4399 UPF 50+ **FABRIC PERFORMANCE WP 17,000MM** 

100% Polyester, 150D Oxford weave, PU coated, 130g

Outer Jacket: 100% Polyester Mesh 60g Inner Vest: 100% Polyester Polar Fleece 180g Orange S-5XL

Full product details on page 78













# TTMC-W17 RANGE

The New Zealand Transport Agency (NZTA) has a code of practice which specifies the standard of safety garment that a worker must wear while working in or close to hazardous traffic areas. This safety standard is called TTMC-W17.

The main standard guidelines are as follows:

- All garments align to AS 4602.1:2011 Amendment No. 2.
- The area of high visibility background material for each design meets the requirements of AS 4602.1:2011 High Visibility Safety Standard.
- Compliant styles have a specific belt and braces configuration of 50mm retroreflective tape.
- The vertical measurement for the position of the waist hoop is taken from the highest shoulder point and is positioned at 53cm +/- 2.
- The overall front length of vests and shirts does not exceed 71cm and the back hem drop extends another 15cm +/- 0.5.
- Any buttons, studs or similar closure devices that are placed on compliant material must be concealed or match the colour of the garment.
- There are no breaks permitted on the waist hoop except for a 25 mm front opening break.
- All garments display permanent labels that state TTMC-W17 standard.





# **SUPERB** WATERPROOF **PROTECTION ENHANCED VISIBILITY**

### **TM600** TTMC-W17 X-BACK WINTER JACKET















TTMC-W17 COMPLIANT AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) AS 4399 UPF 50+ FABRIC PERFORMANCE WP 15,000MM

- · Extremely water resistant fabric finish, water beads away from fabric surface
- 4 pockets for ample storage
- · Two-way zip for guick and easy access
- · Pack away hood for added functionality
- Inner ribbed cuffs for warmth and comfort
- · Concealed stud front for easy access

100% Polyester 300D Oxford Weave, PU Coated, 190g 100% Polyester, 60g 100% Polyester, 170g

Orange S-3XL







TTMC-W17 COMPLIANT

TM610 TTMC-W17 X-BACK RAIN **JACKET** 











TTMC-W17 COMPLIANT AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT (ORANGE ONLY) AS 4399 UPF 50+

FABRIC PERFORMANCE WP 17,000MM

- · Extremely water resistant fabric finish, water beads away from fabric surface
- 3 pockets for ample storage
- Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- · Concealed stud and zip fastening

100% Polyester, 150D Oxford weave, PU coated, 130g 100% Polyester Mesh, 60g Orange S-3XL







### TM310 **TTMC VEST**



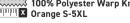


TTMC-W17 COMPLIANT AS 4602.1 CLASS D/N AS/NZS 1906.4

- Lightweight and comfortable
- · X Back tape pattern provides additional wearer visibility
- · ID card holder
- · Smart phone pocket
- · Front zip opening
- · Dipped back hem for better coverage

100% Polyester Warp Knit, 124g

Orange S-5XL









TTMC-W17 **POLO SHIRTS** 

### TTMC SHORT SLEEVED POLO







AS 4602.1 CLASS D/N TTMC-W17 COMPLIANT AS/NZS 1906.4 AS 4399 UPF30

- · Moisture wicking fabric helping to keep the body warm, cool and dry
- · Lightweight and comfortable
- Underarm cool flow mesh panel for ventilation
- X Back tape pattern provides additional wearer visibility
- 30 UPF rated fabric to block 97% of UV rays
- · Chest pocket

100% Polyester Micro Mesh, 150g 100% Polyester Mesh 125g Orange S-4XL







Underarm cool flow mesh panel for ventilation

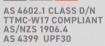


### TM312 **TTMC LONG SLEEVE POLO**









- · Moisture wicking fabric helping to keep the body warm, cool and dry
- Mesh panels for extra ventilation
- X Back tape pattern provides additional wearer visibility
- Chest pocket
- 30 UPF rated fabric to block 97% of UV



100% Polyester Pin Mesh, 150g 100% Polyester Mesh 124g V Orange S-4XL









**NATURALLY BREATHABLE WOOL JACKET - LINED** 



### MW028 **WOOL BLEND BLUEY JACKET**









AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- 4 pockets for ample storage
- Antistatic
- · Front zip opening
- Print access for corporate branding
- · Touch tape cuffs for a secure fit
- 50+ UPF rated fabric to block 98% of UV rays



70% Wool, 30% Viscose, 420g 100% Cotton, 135g Orange/Navy S-5XL, Yellow/Navy S-5XL







100% COTTON DRILL **LINED JACKETS** 

**MJ998** 

### **HUME 100% COTTON DRILL JACKET**











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- 3 pockets for ample storage
- 100% Cotton fabric for added comfort and breathability
- Print access for corporate branding
- Interactive inner jacket
- Front zip opening
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, 310g 100% Cotton, 150g Orange/Navy XS-5XL, Yellow/Navy XS-5XL









### **QUILT PADDED COTTON DRILL JACKET**











- 3 pockets for ample storage
- 100% Cotton fabric for added comfort and breathability
- Quilt lined for thermal insulation
- · Contrast panels for protection against dirt
- · Print access for corporate branding
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, 310g 100% Cotton, 150g 100% Cotton, 220g

Orange/Navy XS-5XL, Yellow/Navy











100% COTTON DRILL JACKET WITH STAIN REPELLENT











AS 4602.1 CLASS D ORANGE AND YELLOW AS 4602.1 CLASS N REVERSED INTO NAVY AS/NZS 1906.4 AS 4399 UPF 50+

- 5 pockets for ample storage
- 100% Cotton fabric for added comfort and breathability
- · Premium stain resistant finish repels oil, water and grime
- Reversible garment for multi use
- · Print access for corporate branding
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, 220g
Orange S-5XL, Yellow S-5XL



















AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- 8 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- · Premium reflective tape for increased visibility
- Concealed stud front for easy access

XXX 100% Cotton Drill, 310g Orange/Navy, Yellow/Navy 77R-117R, 87ST-137ST











AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50+

- 8 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- · Contrast panels for protection against dirt
- Concealed stud front for easy access



100% Cotton Drill, 310g
Orange/Navy
7870 0770 77R-97R 77R-112R 87ST-137ST 87ST-137ST 79L-94L 79L-94L



### 100% COTTON FOR COMFORT AND DURABILITY



### **MA922** LIGHTWEIGHT ORANGE COVERALLS WITH TAPE







AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+

- 8 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- Premium reflective tape for increased visibility
- · Reinforced seams for extra durability and strength

100% Cotton Drill, 220g 77R-137R 87ST-137ST 79L-94L





### MW922 LIGHTWEIGHT ORANGE COVERALLS







AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF 50+

- 8 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- Lightweight and comfortable
- · Bartacked at all stress points

100% Cotton Drill, 220g Orange 77R-112R

87ST-137ST 79L-94L

















### PW3 HI-VIS CONTRAST SOFTSHELL (3L)





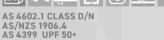












- · Breathable, windproof and water resistant
- 6 pockets for ample storage
- Side zip pockets
- · Quick dry elastic bound cuff
- Drawcord adjustable hem
- · Curved back hem for added protection

94% Polyester, 6% Elastane, 160g laminated to 100% Polyester Micro Polar Fleece, 150g, 310g
Orange/Navy S-5XL, Yellow/Navy S-5XL









**POLAR FLEECE** NEW **JACKETS** 

F250 **HI-VIS ESSENTIAL POLAR FLEECE** 











- · Premium reflective tape for increased visibility
- 50+ UPF rated fabric to block 98% of UV rays
- · Anti-pill durable fleece fabric
- · Elasticated cuffs for a secure fit
- Elastic waist with toggle for a secure and comfortable fit
- 2 side zip pockets for secure storage

100% Polyester, Anti-Pill finish Fleece, 250g

Unlined

Orange S-3XL, Yellow S-3XL



DAY & NIGHT





### F301

### **POLAR FLEECE JACKET**











- · Anti-pill durable fleece fabric
- · Contrast panels for protection against dirt
- · Lined for added warmth and comfort
- Bio motion tape pattern to improve recognition of human shape at distance
- 3 pockets for ample storage
- · Designed with a comfortable fit

100% Polyester, Anti-Pill finish Fleece, 300g

Body: 100% Polyester Mesh 60g Sleeve: 100% Polyester Taffeta 60g

Orange/Navy XS-3XL, Yellow/Navy XS-4XL









### **POLAR FLEECE JUMPERS**

**MF215** 

### **POLAR FLEECE JUMPER WITH TAPE**







AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF50+

- · Anti-pill durable fleece fabric
- · Contrast panels for protection against dirt
- · Side zip pockets
- Drawcord adjustable hem
- · Premium reflective tape for increased visibility
- 50+ UPF rated fabric to block 98% of UV rays

100% Polyester, 285g
Orange/Navy S-5XL, Yellow/Green S-5XL, Yellow/Navy S-5XL









#### **MF115**

### **POLAR FLEECE JUMPER**









- · Anti-pill durable fleece fabric
- · Contrast panels for protection against dirt
- · Side zip pockets
- Drawcord adjustable hem
- 50+ UPF rated fabric to block 98% of UV rays
- · 2 pockets for secure storage

100% Polyester, 285g Orange/Navy S-5XL, Yellow/Green S-5XL, Yellow/Navy S-5XL,8XL







### **MF116**

### **CROSS BACK POLAR FLEECE JUMPER**









- Anti-pill durable fleece fabric
- · X Back tape pattern provides additional wearer visibility
- · Bio motion tape pattern to improve recognition of human shape at distance
- 2 side zip pockets for secure storage
- · Elasticated cuffs for a secure fit
- 50+ UPF rated fabric to block 98% of UV rays

100% Polyester, Anti-Pill finish Fleece, 300g Orange S-5XL











# WATER REPELLENT BRUSH FLEECE JACKETS

#### **MA315**

### WATER REPELLENT BRUSH FLEECE **JACKET WITH TAPE**









AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF50+

- Anti-pill durable fleece fabric
- · Premium water resistant fabric
- · Contrast panels for protection against dirt
- 3 pockets for ample storage
- · Designed with a comfortable fit
- · Premium reflective tape for increased visibility

100% Polyester, 320g Orange/Navy S-5XL, Yellow/Navy S-5XL









#### **MH317**

# **WATER REPELLENT BRUSH FLEECE HOODIE**











AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF50+

- · Anti-pill durable fleece fabric
- · Premium water resistant fabric
- · Contrast panels for protection against dirt
- · Front zip opening
- · Hood for added protection against the elements
- · 3 pockets for ample storage



100% Polyester, 320g
Orange/Navy S-5XL, Yellow/Navy S-5XL









#### **MH315**

# WATER REPELLENT BRUSH **FLEECE JACKET**



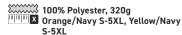






AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF50+

- · Anti-pill durable fleece fabric
- Premium water resistant fabric
- · Contrast panels for protection against dirt
- · Front zip opening
- 3 pockets for ample storage
- · Drawcord adjustable hem











# **BRUSH FLEECE JUMPERS**

### **B304 BRUSH FLEECE HOODIE WITH TAPE**











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF50+ **EN ISO 20471 CLASS 3** 

- · Designed with a comfortable fit
- · Knitted fabric with brushed backing
- · Premium reflective tape for increased visibility
- · Bio motion tape pattern to improve recognition of human shape at distance
- · 50+ UPF rated fabric to block 98% of UV
- · 1 pocket for secure storage

65% Polyester, 35% Cotton, 300g Yellow S-4XL











# TWO-TONE ZIP FRONT HOODIE











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF50+ **EN ISO 20471 CLASS 3** 

- · Designed with a comfortable fit
- · Knitted fabric with brushed backing
- · Premium reflective tape for increased visibility
- · 50+ UPF rated fabric to block 98% of UV
- · 2 pockets for secure storage
- · Bio motion tape pattern to improve recognition of human shape at distance

65% Polyester, 35% Cotton, 300g
Orange/Navy S-3XL, Yellow/Navy S-3XL







**COTTON BRUSH FLEECE JUMPERS** 

### **MF615**

# **COTTON BRUSH FLEECE JUMPER WITH TAPE**







AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF50+

- · 100% Cotton fabric for added comfort and breathability
- · Contrast panels for protection against dirt
- · Side zip pockets
- · Premium reflective tape for increased visibility
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, 300g
Orange/Navy S-5XL, Yellow/Navy







# **NEXT LEVEL** COMFORT

# MF515

# **COTTON BRUSH FLEECE JUMPER**





AS/NZS 1906.4





- breathability
- · Contrast panels for protection against dirt
- · Side zip pockets
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, 300g
Orange/Navy S-5XL, Yellow/Navy S-5XL







SUBLIMATION HIGH VISIBILITY

**DAY POLOS** 

# MP514 SUBLIMATION POLO S/S



AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30

- Moisture wicking fabric helping to keep the body cool and dry
- · Designed with a comfortable fit
- · Ribbed collar
- · 30 UPF rated fabric to block 97% of UV rays

100% Polyester Pin Mesh, 150g



#### **HIGHLY BREATHABLE**

and designed with a comfortable fit, these Sublimation Hi Vis Polos are the perfect choice when working in warm weather conditions, comprised of 30+ UPF rated fabric.









AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30

- · Moisture wicking fabric helping to keep the body cool and dry
- · Designed with a comfortable fit
- · Ribbed collar
- · Ribbed cuffs for added comfort
- · 30 UPF rated fabric to block 97% of UV rays

100% Polyester Pin Mesh, 150g













**HIGH VISIBILITY DAY/ NIGHT POLOS** 

#### **MP310**

### **SHORT SLEEVE COTTON COMFORT POLO WITH TAPE**







AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF30

- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt
- · Chest pocket
- · Premium reflective tape for increased visibility
- · Available in sizes up to 5XL

53% Cotton, 47% Polyester, 144g

Yellow/Navy, Yellow/Green, Orange/ Navy S-5XL













#### **SHORT SLEEVE MICRO MESH POLO WITH TAPE**









AS/NZS 1906.4 AS 4399 UPF30

- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt
- · Chest pocket
- · Superior styling with contrast piping
- · Premium reflective tape for increased visibility

100% Polyester Micro Mesh, 134g Orange/Navy S-5XL, Yellow/Green S-5XL, Yellow/Navy S-5XL









PORTWEST





# **SHORT SLEEVE COTTON COMFORT POLO**

AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30



- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt
- · Chest pocket

53% Cotton, 47% Polyester, 144g Orange/Navy S-5XL, Yellow/Navy S-5XL











# SHORT SLEEVE MICRO MESH

AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30



- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable

100% Polyester Micro Mesh, 134g
Orange/Navy S-5XL,7XL,9XL, Yellow/Navy

· Contrast panels for protection against dirt

S-5XL,7XL,9XL

· Chest pocket











#### **MD618**

# **SHORT SLEEVE COTTON PIQUE POLO**

AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF50+

- · 100% Cotton fabric for added comfort and breathability
- $\cdot$  Contrast panels for protection against dirt
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, Pique Knit, 220g Yellow/Navy XS-5XL





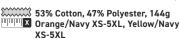




# SHORT SLEEVE FOOD INDUSTRY **COTTON COMFORT POLO**

AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30

- Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt · 30 UPF rated fabric to block 97% of UV rays









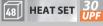
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# **HIGH VISIBILITY DAY/NIGHT POLO**





# PW3 HI-VIS POLO SHIRT L/S



AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF30

- · Lightweight and comfortable
- · Mesh panels for extra ventilation
- · Heat applied segmented reflective tape for added visibility
- · 30 UPF rated fabric to block 97% of UV rays
- · Ribbed cuffs for added comfort
- · Bio motion tape pattern to improve recognition of human shape at distance

53% Cotton, 47% Polyester, 144g 100% Polyester Mesh 125g

Orange/Navy S-3XL, Yellow/Navy S-3XL

# SIDE **MESH PANELS**

Underarm cool flow mesh panel for ventilation















# **S277**

# **HI-VIS LONG SLEEVED POLO**





- Quality wicking fabric finish enhances fabric drying and aids stain removal
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Superior styling with a contrast collar and fluorescent stripe

· Ribbed cuffs for added comfort

100% Polyester Micro Mesh (Bird Eye), 175g Orange S-4XL, Yellow S-4XL











### **MP713** X BACK L/S POLO

AS 4602.1 CLASS D/N AS/NZS 1906.4 **NSW RAIL COMPLIANT** AS 4399 UPF30



- Quality wicking fabric finish enhances fabric drying and aids stain removal Breathable fabric to draw moisture away from the
- body keeping the wearer cool, dry and comfortable
- · X Back tape pattern provides additional wearer
- · Ribbed cuffs for added comfort

100% Polvester Micro Mesh (Bird Eve). 175g

Orange S-5XL











#### **MP511**

# **TWO-TONED BIOMOTION POLO SHIRT**





- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Chest pocket

100% Polyester Micro Mesh, 175g Yellow/Orange S-5XL











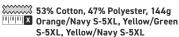
#### **MP313**

# LONG SLEEVE COTTON COMFORT **POLO WITH TAPE**

AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF30



- Quality wicking fabric finish enhances fabric drying and aids stain removal
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- Contrast panels for protection against dirt
- · Chest pocket







**HIGH VISIBILITY POLOS** 

#### **MP513**

# **LONG SLEEVE MICRO MESH POLO WITH TAPE**











- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt
- · Chest pocket
- · Superior styling with contrast piping
- · Premium reflective tape for increased visibility

100% Polyester Micro Mesh (Bird Eye), 134g

Orange/Navy S-5XL, Yellow/Green S-5XL, Yellow/Navy S-5XL









# **MP512**

# **AIRMESH LONG SLEEVE POLO**







- · Moisture wicking fabric helping to keep the body cool
- · Ribbed cuffs for added comfort
- · Mesh panels for extra ventilation
- · 30 UPF rated fabric to block 97% of UV rays

100% Polyester Pin Mesh, 150g 100% Polyester Mesh 125g Yellow S-3XL







PORTWEST.



#### **MF213**

# LONG SLEEVE FOOD INDUSTRY COTTON **COMFORT POLO**



AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30

- Quality wicking fabric finish enhances fabric drying and aids stain removal
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt
- · 30 UPF rated fabric to block 97% of UV rays

53% Cotton, 47% Polyester, 144g Orange/Navy XS-5XL, Yellow/Navy XS-5XL











### LONG SLEEVE COTTON COMFORT P<sub>0</sub>L<sub>0</sub>



AS 4602.1 CLASS D AS/NZS 1906.4



AS 4399 UPF30

- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- $\cdot\,$  Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast panels for protection against dirt
- · Chest pocket
- · 30 UPF rated fabric to block 97% of UV rays

53% Cotton, 47% Polyester, 144g Orange/Navy S-5XL, Yellow/Navy S-5XL









#### **MP113**

# **LONG SLEEVE MICRO MESH POLO**



AS 4602.1 CLASS D AS/NZS 1906.4 AS 4399 UPF30



· Quality wicking fabric finish enhances fabric drying and aids stain removal



- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Contrast colouring for added style
- · Chest pocket
- $\cdot$  30 UPF rated fabric to block 97% of UV rays



100% Polyester Micro Mesii, 1939

Orange/Navy S-5XL,7XL,9XL, Yellow/Navy













B210

# ENSURE TOTAL VISIBILITY WITH THE PORTWEST RANGE OF SAFETY VESTS.

Developed with lightweight fabrics, these vests are highly breathable whilst also offering unique and practical features.



# F474 IONA VEST



- · Lightweight and comfortable
- · Touch tape closure for easy access
- · Generous fit for wearer comfort
- · Available in an excellent choice of corporate colours
- · Premium reflective tape for increased visibility

100% Polyester, Warp Knit, 125g
Navy S/M-XXL/3XL, Red S/MXXL/3XL, Royal Blue S/M-XXL/3XL

# COLOUR CODE YOUR WORKPLACE

**HIGH VISIBILITY VESTS** 

C473 HI-VIS TWO BAND & BRACE JACKET







AS 4602.1 CLASS D/N AS/NZS 1906.4 EN ISO 20471 CLASS 3

- · Premium reflective tape for increased visibility
- · Touch tape closure for easy access
- · Lightweight and comfortable
- · Generous fit for wearer comfort
- · CE certified
- · Certified to EN ISO 20471 after 50x washes

100% Polyester, Warp Knit, 125g
Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL





# MV476 HI-VIS EXECUTIVE VEST











- · Front zip opening
- · Premium reflective tape for increased visibility
- · Two lower patch pockets
- · D-ring for keys or ID cards
- · Dual ID holder allows use of both portrait and landscape ID card display
- · Smart phone pocket

100% Polyester Warp Knit, 125g
Orange S-3XL, Yellow S-3XL



SUPERIOR SAFETY VESTS



# **MV188 DAY/NIGHT CROSS BACK VEST**



AS 4602.1 CLASS D/N AS/NZS 1906.4

- · Lightweight and comfortable
- · X Back tape pattern provides additional wearer visibility
- · Front zip opening
- · Dipped back hem for better coverage
- · Premium reflective tape for increased visibility

100% Polyester, 120g
Orange S-5XL, Yellow S-5XL













MZ103 Orange S-5XL Yellow S-5XL



MZ106 Orange S-5XL Yellow S-5XL



MZ104 Orange S-5XL Yellow S-5XL



MZ107 Orange S-5XL Yellow S-5XL



MZ105 Orange S-5XL Yellow S-5XL



Orange S-5XL Yellow S-5XL



FIRST

MV117 Orange S-5XL Yellow S-5XL



MV120 Orange S-5XL Yellow S-5XL



MV118



Orange S-5XL Yellow S-5XL



Orange S-5XL Yellow S-5XL



MV119 Orange S-5XL Yellow S-5XL



Orange S-5XL Yellow S-5XL

# HI-VIS ZIP VEST D/N



AS 4602.1 CLASS D/N AS/NZS 1906.4

· Lightweight and comfortable

100% Polyester, 120g

- · Front zip opening
- · Premium reflective tape for increased visibility

Orange S-5XL, Yellow S-5XL

DAY & NIGHT





**MV116** 

AS 4602.1 CLASS D AS/NZS 1906.4

- · Lightweight and comfortable
- · Touch tape closure for easy access

100% Polyester, 120g
Orange S-5XL, Yellow S-5XL





#### C470

### **HI-VIS TWO BAND & BRACE VEST**

AS 4602.1 CLASS D/N AS/NZS 1906.4 **EN ISO 20471 CLASS 2** 

- · Lightweight and comfortable
- · Touch tape closure for easy access
- · Generous fit for wearer comfort
- · Premium reflective tape for increased visibility

100% Polyester, Warp Knit, 125g Yellow, Orange S/M-6XL/7XL











C375

# **HI-VIS ZIPPED BAND & BRACE VEST**

AS/NZS 1906.4 EN ISO 20471 CLASS 2

- · Premium reflective tape for increased visibility
- · Front zip opening
- · Lightweight and comfortable
- · Designed with a comfortable fit

100% Polyester, Warp Knit, 125g Orange S-3XL, Yellow S-3XL



# **MV102**

# **DAY/NIGHT VEST**

AS 4602.1 CLASS D/N AS/NZS 1906.4

- · Lightweight and comfortable
- · Touch tape closure for easy access
- · Premium reflective tape for increased visibility

100% Polyester, 120g
Orange S-5XL, Yellow S-5XL















# **MW338**

# 100% COTTON DAY/NIGHT VEST



AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT ORANGE ONLY

- · Front zip opening
- · Lightweight and comfortable
- · Dipped back hem for better coverage
- · Premium reflective tape for increased visibility

200% Cotton, 185g Orange S-6XL, Yellow S-5XL







# **MV338**

#### **VIC ROADS STYLE VEST**



AS 4602.1 CLASS D/N AS/NZS 1906.4 VIC ROADS STYLE

- · Lightweight and comfortable
- · High intensity micro prism reflective tape
- · Front zip opening
- · Dipped back hem for better coverage

100% Polyester, 120g
Red S-5XL









<u>₩</u>



This industry leading flame resistant range provides multi standard protection for hazardous environments. These state of the art products are the result of years of experience combined with advanced technology and market research. Commitment to the health, safety and comfort of the wearer can be seen in the wide range of products suitable for all climates and end uses.



This inherently flame resistant fabric offers luxurious comfort and is ideal for hot climates. The special viscose blend provides outstanding ARC protection rarely achieved on lightweight fabrics. Constructed using 65% viscose, 33% aramid, 2 % anti-static, **Portflame™** is available in 185g.



**Bizflame**® is a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. All of the Bizflame fabrics use the highest quality raw materials, ensuring the perfect balance of comfort and strength.











**Bizweld®:** 100% cotton fabric is completely flame resistant. All Bizweld garments offer excellent flame and molten splash protection for welding, foundries and allied industries.



Modacrylic fibres provide inherent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High cotton content gives the fabric comfort, warmth and a soft handle. Carbon fibre woven into the fabric gives inherent anti static properties.





**PrimeTech™** FR Fabric: is exclusive to Prime Mover offering powerful flame resistant protection in 100% cotton fabrics. PrimeTech FR clothing will keep the wearer cool and comfortable whilst offering outstanding protection against flame spread.

# **FLAME RESISTANT - EN STANDARDS**



# **FUROPEAN EN STANDARDS**



IEC 61482-2:2009

IEC 61482-2 ATPV or E<sub>8150</sub> = xxx cal/cm<sup>2</sup> or Class 1 or Class 2 IEC 61482-2
ATPV or E<sub>BTso</sub> = xxx cal/cm<sup>2</sup>
and
Class 1 or Class 2

This standard specifies requirements and test methods applicable to materials and garments for protective clothing against the thermal effects of an electric arc event. An electric arc is a continuous electric discharge of high current between conductors generating very bright light and intensive heat. Two international test methods have been developed to provide information on the resistance of clothing to the thermal effects of electric arcs. Each method gives different information. To comply with the standard either or hot tests must be carried out.

#### Box Test Method IEC 61482-1-2

The fabric/garment is exposed to an electric arc confined in a specific box with a specific electrode arrangement for 0.5 seconds. Class 1 is to a current of 4kA arc, Class 2 is to a current of 7 kA arc. Test conditions for

Class 1 & 2 try to stimulate typical exposure conditions for a short circuit current of 4kA and 7kA respectively.

or

#### Open Arc Method IEC 61482-1-1.

This test method aims to establish the ATPV (Arc Thermal Performance Value) or Ebt (Energy Breakopen Threshold) of a fabric. The ATPV is the amount of energy required to cause a 2nd degree burn through the material prior to break-open (50% probability). The Ebt is the amount of energy where the material breaks-open (50% probability). This is normally the upper thermal limit of the fabric where the fibres are damaged and the material loses mechanical strength. Both ATPV and Ebt are expressed in calories per cm2. EN 61482-1-1 tests the fabric with an 8kA arc for various incident durations. Workers are assumed to be safe if the arc rating of

their clothes exceeds the electric arc incident energy calculated in the worst case scenario of a risk assessment. Garments can be layered to achieve an overall ATPV or Ebt Rating. For example a thermal layer may achieve an Ebt of 4.3 Cal/m2, and an outer coverall may achieve an ATPV of 13.6Cal/cm2. However the combination ATPV/Ebt ratings will be greater than the sum of the two single layers, as the air gap between the two layers affords the wearer additional protection. Another parameter measured during the open arc test is the HAF value (Heat Attenuation Factor) - this describes the amount of heat blocked by the fabric.

#### ASTM F1959/F1959M-14

FABRIC ONLY TEST. This test method is the same as outlined above under EN 61482-1-1. Pre treatment may vary.

#### ASTM® F1959/F1959M-12: 2013

Standard Test Method for Determining the ARC Rating of Materials for Clothing FABRIC ONLY TEST. This test method is the same as outlined under EN 61482-1-1. Pre treatment may vary.

\* Note the term HRC has been replaced by  $\ensuremath{\mathsf{ARC}}$ 



#### EN ISO 11612: 2015

The performance requirements set out in this international standard are applicable to garments, which could be worn for a wide range of end uses, where there is a need for clothing with limited flame spread properties and where the user can be exposed to radiant, convective or contact heat or molten metal solashes.

This test uses standard methods and conditions to predict the performance of

fabric/garments in the event of contact with heat or flames. Garment features such as seams, closures and logos must be tested as well as the fabric. Tests must be carried out on pre-treated components according to the manufacturers care label.

Specific testing is listed below: Dimensional change Limited flame spread (A1+A2)\* Convective heat (B) - 3 levels Radiant heat (C) - 4 levels Molten aluminium splash (D) – 3 levels Molten iron splash (E) – 3 levels Contact heat (F) – 3 levels (temperature 250 degrees Celsius)

Heat resistance at a temperature of 180 degrees Celsius.

Tensile strength (must meet a minimum of 300N)

Tear strength (must meet a minimum of 10N)
Bursting strength
Seam strength

Garment design requires that coverage must be provided from the neck to the wrists and to the ankles.

Optional testing includes water vapour resistance and manikin testing for overall burn prediction.

\*This test must be carried out on fabric and seams.



#### EN ISO 11611: 2015

This international standard specifies minimum basic safety requirements and test methods for protective clothing for use in welding and allied processes (excluding hand protection). The international standard specifies two classes with specific performance requirements.

Class 1 is protection against less hazardous welding techniques and situations causing

lower levels of spatter and radiant heat.

Class 2 is protection against more hazardous welding techniques and situations causing higher levels of spatter and radiant heat.

The following is a summary of the testing required:
Tensile strength (must meet a minimum of

400 N)
Tear strength (must meet a minimum of 15N

rear strength (must meet a minimum of 15N for class 1 and 20N for class 2)

Bursting strength

Seam strength

Seam strength Dimensional change Requirements of leather Limited flame spread (A1+A2)\* Molten droplets Heat transfer (radiation) Electrical resistance

\*This test must be carried out on fabric and seams.



#### EN ISO 14116: 2015

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. Additional requirements for clothing are also specified.

Protective clothing complying with this standard is intended to protect workers against occasional and brief contact with

small igniting flames in circumstances where there is no significant flame hazard and without the presence of another type of heat.

EN ISO 14116 has three different categories for flame spread, Index 1, 2 and 3 as detailed in the table below:

lote:

Index 1 garments should not be worn next to the skin. They must be worn over Index 2 or 3 garments.

Index 2 or 3 garments can be worn next to the skin.

Testing must be carried out on pre-treated components according to the manufacturers care label.

Testing required is as follows: Limited flame spread Tensile strength Tear strength Seam strength

INDEX	REQUIREMENTS	
1	No flame spread	
	No flaming debris	
	No afterglow shall spread	
2	No flame spread	
	No flaming debris	
	No afterglow shall spread	
	No hole shall form	
3	No flame spread	
	No flaming debris	
	No afterglow shall spread	
	No hole shall form	
	The afterflame must last no longer than 2 seconds	
	2	



EN 1149: 2018

Protective Clothing - Electrostatic Properties - Part 5. Material Performance and Design Requirements.

This is the harmonized European standard for protective clothing- protection against the danger caused by static electricity. This standard is not applicable for protection against mains voltages.

EN1149-1 Test method for surface conducting fabrics.

EN1149-3 Charge decay test method for all fabrics

EN1149-5 Performance requirements



#### **ATEX Directive**

The ATEX Directive defines what equipment is permitted in an environment where an explosive atmosphere may exist. Portwest recommends using garments certified to EN 1149 for added protection in an ATEX environment. Portwest garments have not been assessed under the ATEX directive which currently excludes PPE.



#### EN 13034: 2009

Performance requirements for chemical protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB [6] equipment). This standard specifies the minimum requirements for limited use and re-usable limited performance chemical protective clothing. Limited performance chemical protective clothing is intended for use in cases of a potential exposure to a light spray, liquid aerosols or low pressure, low volume splashes, against which a complete liquid permeation barrier (at a molecular level) is not required.

The standard covers both chemical protective suits (Type 6) and partial body protection (Type PB[6]).

Type 6 suits are tested using a mist or fine spray of water with a dye added to aid the assessment of leakage. The test subject wears an absorbent suit underneath the one to be tested, which absorbs any leaks and is stained by the dye. Success or failure is determined by measuring the total area of any stains on three suits and comparing this with the requirement. A range of other tests is specified, including resistance to

abrasion, tear strength, tensile strength, resistance to puncture, resistance to ignition, resistance to penetration by liquid chemicals and seam strength. In the test for liquid chemical repellency and resistance to penetration by liquid chemicals, a bank of four test chemicals is given in the standard although the requirement is that the suit material demonstrates adequate repellency and resistance to penetration against just one chemical from this list



EN 343: 2003

EN 343 is the harmonised European standard that applies to garments worn in adverse weather conditions. It specifies the characteristics of protective clothing against the influence of foul weather, wind and cool above -5°c. The standard provides for two performance parameters:

X = Waterproofness (4 levels)

Y = Breathable properties (4 levels)



# AMERICAN STANDARDS



# NFPA® 2112: 2018

This standard specifies the minimum performance requirements and test methods for flame resistant fabric and components and the design and certification requirements for garments for use in areas at risk from flash fires. Flame resistant fabrics must pass a comprehensive list of thermal tests, including the following:

·ASTM F2700 - Heat Transfer Performance

#### (HTP) Test

This test is a measure of the unsteady state heat transfer properties of garment materials.

•ASTM D6413 – Vertical Flammability (Flame Resistance) Test

This test is used to determine how easily fabrics ignite and continue to burn once ignited.

•Thermal Shrinkage Resistance Test This test measures a fabrics resistance to shrinkage when exposed to heat.

·Heat Resistance Test
This test measures how fabrics and
components react to the high heat that could
occur during a flash fire.

-ASTM F1930-11 – Thermal Manikin Test This test provides an overall evaluation of how the fabric performs in a standardized coverall design after three-second thermal exposure.

•FTMS 191A – Thread melting resistance Thread used in flame resistant garments must withstand temperatures of up to 500°F.



#### NFPA® 70E: 2015

This standard addresses electrical safetyrelated work practices for employee workplaces and requires employees working on or near energized parts and equipment to wear flame resistant clothing that meets the requirements of ASTM F1506

The NFPA 70E standard provides table 130.7(C)(16) as a guideline for the selection of protective apparel. This table lists the requirements for PPE based on arc flash PPE categories 1 through 4. This clothing and equipment shall be used when working within the arc flash boundary.

The table ranges from ARC 1 (which is low risk) up to ARC 4 (which is high risk and requires FR clothing with a minimum arc rating of 40). The higher the ARC rating value, the greater the protection.

ASTM F1959/F1959M-12 is the test method for determining the ARC rating of materials for clothing. This method is the same as outlined under IEC 61482-1-1, pre-treatment may vary.

Hazard / Risk Category	Clothing description	Required minimum Arc rating of PPE/ cal/cm2
ARC	1 ARC: Arc rated FR Shirt and FR pants or FR Coverall 4	4
ARC ARC	2 ARC: Arc rated FR Shirt and FR pants or FR Coverall 8	8
ARC	3 ARC: Arc rated FR Shirt and FR pants or FR Coverall, and arc flash suit selected so that the system arc rating meets the required minimum 25	25
ARC	4 ARC: Arc rated FR Shirt and FR pants or FR Coverall and arc flash suit selected so that the system arc rating meets the required minimum 40	40



# LAUNDERING OF FR FABRICS

The flame resistant finish is retained for the normal life cycle of the garment provided that the care instructions are adhered to.

# Washing / Drying Procedure:

Pretreatment: If stains are difficult to remove, they can be treated before putting into the washing machine with a liquid detergent applied directly to stains and lightly rubbed. Heavier and stubborn stains should be pretreated with a commercial stain removal product at the earliest opportunity and sufficient time allowed for the pretreatment to penetrate and loosen the stain. Never use chlorine bleach or washing detergents containing bleach as these will reduce the flame resistance properties of the fabric. Fabric softeners, starches and other laundry additives are not recommended as they can mask the flame resistance performance and may also act as a fuel in case of combustion.

#### Washing

Always wash contaminated workwear separately, do not mix with non workwear. Flame Resistant fabric can usually be washed at high temperatures however it is the components (ie. the reflective tape, badging, etc.) on a finished garment that dictates the maximum washing temperature that the garment can be washed at. Always follow the washing temperature on the garment label. Always wash and dry garments inside out to minimize surface abrasion and help maintain the surface appearance of the fabric. Zips should be closed during washing.

#### Load Size

To ensure a more efficient, cleaner wash, avoid overloading the machine so the garments can move freely through the wash and rinse cycles.

#### Drying:

Tumble drying is not usually recommended as the temperature used is often too high and can cause garment shrinkage. It is vital that cotton or cotton mix garments are not over dried. Over drying is the main cause of excessive garment shrinkage. Do not hang in direct sunlight. This can cause fading.





# LIGHTWEIGHT **FLAME RESISTANT PROTECTION**

Constructed from 99% cotton and interwoven with 1% carbon fibres, this fabric has flame resistant and anti-static properties. Comfort and durability are key features of this fabric.



# FLAME RESISTANT SUPER LIGHT WEIGHT **ANTI-STATIC COVERALL 210G**



















- · Fabric conforms to ARC2 = 9.1cal/cm²
- · Protection against radiant, convective and contact heat
- · Sew on flame resistant industrial wash tape
- · Two tier knee pad pockets allowing two positioning options
- · Two-way zip for quick and easy access
- · Touch tape cuffs for a secure fit

99% Cotton, 1% Carbon Fibre, 210g
Navy S-3XL, Orange S-3XL

# TRIPLE STITCHED FOR **MAXIMUM STRENGTH**



























# FLAME RESISTANT COVERALL WITH TAPE











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ **EN ISO 14116 INDEX 3** 

ASTM F1959/F1959M-12 ATPV = 6.3CAL/CM<sup>2</sup>, HAF = 72%

- · Fabric conforms to ARC1 = 6.3cal/cm<sup>2</sup>
- · Premium sew on flame resistant reflective tape
- · 8 pockets for ample storage
- · Lightweight and comfortable
- · Concealed stud front for easy access
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 220g 77R-117R, 87ST-137ST, 79L-94L















#### BIZ5

# **BIZWELD IONA COVERALL**





- · Fabric conforms to ARC2 = 11.2cal/cm<sup>2</sup>
- Premium sew on flame resistant reflective tape
- Protection against radiant, convective and contact heat
- · 8 pockets for ample storage
- · Knee pad pockets to facilitate knee pads
- · Concealed stud front for easy access

Bizweld: 100% Cotton, FR finish, 330g
Navy S-5XL, Orange S-5XL, Red S-3XL



COLOUR











# **INHERENTLY FLAME RESISTANT**





# Inherently Permanent Flame Resistant Fabric.

This special blend combines 60% modacrylic fibre with 39% cotton and 1% carbon fibre. Modaflame is extremely comfortable, hardwearing and offers full anti static protection.









### **HI-VIS MODAFLAME JACKET**

















- · Fabric conforms to ARC2 = 8.4cal/cm<sup>2</sup>
- · Sew on flame resistant industrial wash tape
- · Protection against radiant, convective and contact heat
- · Inherent flame resistant qualities will not diminish with washing
- · 4 pockets for ample storage
- · Concealed stud and zip fastening

Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g Yellow/Navy S-3XL





### **MV26**

# **HI-VIS MODAFLAME PANTS**













AS/NZS 1906.4 AS 4399 UPF 50+ EN ISO 11612 A1+A2, B2, C1, F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149 -5 **EN ISO 20471 CLASS 1** 

IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=8.4 CAL/CM<sup>2</sup> (HAF=75.8%)

- Fabric conforms to ARC2 = 8.4cal/cm²
- · Protection against radiant, convective and contact heat
- · 9 pockets for ample storage
- · Two tier knee pad pockets allowing two positioning options
- · Inherent flame resistant qualities will not diminish with washing
- · 50+ UPF rated fabric to block 98% of UV rays

Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g Yellow/Navy S-3XL, Yellow/Navy Tall M-XXL















































# **PORTFLAME SHIRT**











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1 EN 1149 -5

#### ASTM F1959/F1959M-12 ATPV 9.7 CAL/CM<sup>2</sup>

- · Fabric conforms to ARC2 = 9.7cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with
- · Premium sew on flame resistant reflective tape
- · Contrast panels for protection against dirt
- · Button front closure
- $\cdot\;$  Bio motion tape pattern to improve recognition of human shape at distance

Portflame: 65% Viscose, 33% Aramid, 2 % Anti-Static, 185g

Orange/Navy S-3XL, Yellow/Navy S-3XL











F1959/ F1959M-12









### MF201

# **FLAME RESISTANT X BACK SHIRT**









**AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 7471 RAIL COMPLIANT ORANGE ONLY NSW RAIL COMPLIANT** AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1 EN 1149 -5

ASTM F1959/F1959M-12 ATPV 9.7 CAL/CM<sup>2</sup>

- · Fabric conforms to ARC2 = 9.7cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- · Premium sew on flame resistant reflective tape
- · Button front closure
- · Two chest pockets with button and flap closure
- · 50+ UPF rated fabric to block 98% of UV rays

65% Viscose, 33% Aramid, 2 % Anti-Static, 185g

Orange S-3XL























# **FLAME RESISTANT SHIRT**











- · Fabric conforms to ARC1 = 5.2cal/cm<sup>2</sup>
- · Premium sew on flame resistant reflective
- · Contrast panels for protection against dirt
- · 100% Cotton fabric for added comfort and breathability
- · 2 pockets for secure storage
- · Pen division

100% Cotton Drill, 185g Orange/Navy S-5XL, Yellow/Navy S-5XL





















# **BIZFLAME 88/12 SHIRT**









AS 4399 UPF 50+ EN ISO 11612 A1+A2, B1, C1 NFPA® 70E NFPA® 2112 **ASTM F1506-10A** ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM<sup>2</sup> (HAF 69.1%)

- · Protects against radiant and convective heat
- · Lightweight and comfortable
- · Adjustable button cuffs
- · 2 pockets for secure storage
- · Shirt tail hem stays tucked in

Bizflame 88/12: 88% Cotton, 12% Nyl on, 237g

Navy S-3XL







F1959/ F1959M-12



# **FLAME RESISTANT PANTS**



# THE BEST IN COMFORT AND INHERENT FLAME **RESISTANT PROTECTION**





# **FR05 MODAFLAME PANTS**















EN ISO 11612 A1+A2,B2,C1,F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149-5 EN 13034 TYPE 6 PB IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=8.4CAL/CM<sup>2</sup> (HAF=75.8%)

- · Fabric conforms to ARC2 = 8.4cal/cm<sup>2</sup>
- · Sew on flame resistant industrial wash tape
- · Protection against radiant, convective and contact heat
- · Adjustable hem to accommodate all leg lengths
- · Inherent flame resistant qualities will not diminish with washing
- · 6 pockets for ample storage

Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 280g
Navy 77cm - 117cm Regular leg 79cm adjustable to Tall 84cm















MODA FLAME®







100% **COTTON FOR COMFORT AND DURABILITY** 



# MW701

# **FLAME RESISTANT CARGO PANTS WITH TAPE**







PrimeTech

FLAME RESISTANT

8.3

- · Fabric conforms to ARC2 = 8.3cal/cm²
- · Premium sew on flame resistant reflective tape
- $\cdot$  6 pockets for ample storage
- · Adjustable waist for a perfect fit
- · Easy access cargo pockets
- · 50+ UPF rated fabric to block 98% of UV rays

ASTM

100% Cotton Drill, 270g 77R-117R 87ST-137ST. 79L-94L















- · Fabric conforms to ARC2 = 8.3cal/cm<sup>2</sup>
- · 6 pockets for ample storage
- · Adjustable waist for a perfect fit
- 50+ UPF rated fabric to block 98% of UV rays
- · Flame resistant button and zip
- · High cotton content for superior comfort

100% Cotton Drill, 270g

77R-112R 87ST-137ST 79L-94L



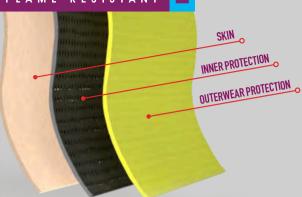












MODA FLAME



# FLAME RESISTANT ANTI-STATIC LONG SLEEVE **T-SHIRT**



AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1, F1 EN 1149 -5

IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM<sup>2</sup> (HAF = 66%)

- · Fabric conforms to ARC1 = 4.3cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Flame resistant ribbed cuff for added safety
- · Outstanding colour fastness and shrinkage results
- Protection against radiant, convective and contact heat

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 200g Navy S-3XL















FR14

# FLAME RESISTANT ANTI-STATIC LEGGINGS



AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1, F1 EN 1149 -5 EN 1147-5 IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM<sup>2</sup> (HAF = 66%)

- · Fabric conforms to ARC1 = 4.3cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- · Protection against radiant, convective and contact heat
- · Ribbed hem for a comfortable fit
- · Fully elasticated waistband for ultimate wearer comfort
- · Outstanding colour fastness and shrinkage results

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 200g X Navy S-3XL



ANTI-STATIC

MODA FLAME



NEW















200g

**ANTI-STATIC PROTECTION** 

**FULL** 







# **FLAME RESISTANT ANTI-STATIC LONG SLEEVE BRUSHED FLEECE**







AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1, F1 EN 1149 -5 IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=16 CAL/CM<sup>2</sup> (HAF=86%)

- · Fabric conforms to ARC2 = 16cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- · Protection against radiant, convective and contact
- · Flame resistant ribbed cuff for added safety
- · Ribbed hem for a comfortable fit
- · High cotton content for superior comfort

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 300g

Navy S-3XL





















# **FLAME RESISTANT ANTI-STATIC LONG SLEEVE POLO SHIRT**





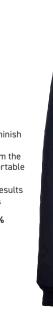




- · Fabric conforms to ARC1 = 4.3cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Flame resistant ribbed cuff for added safety
- · Outstanding colour fastness and shrinkage results
- · 50+ UPF rated fabric to block 98% of UV rays

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 200g
Navy S-3XL



















**FLAME RESISTANT FLEECE** 



#### FLAME RESISTANT ANTI STATIC HI-VIS FLEECE











AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50+ EN ISO 11612 A1, B1, C2 EN 1149 -5 **EN ISO 20471 CLASS 3** IEC 61482-2 IEC 61482-1-2 CLASS 1

- · Inherent flame resistant qualities will not diminish with washing
- · Protects against radiant and convective heat
- · Premium sew on flame resistant reflective tape
- · 2 pockets for secure storage
- · Elasticated cuffs for a secure fit
- · Contrast colouring for added style

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre,

Yellow S-3XL





























# **FLAME RESISTANT HI-VIS BRUSHED FLEECE**











**AS 4602.1 CLASS D/N AS/NZS 1906.4** AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1, F1 EN 1149 -5 IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV 16CAL/ CM2 (HAF=86%)

- · Fabric conforms to ARC2 = 16cal/cm2
- · Inherent flame resistant qualities will not diminish with washing
- · Protection against radiant, convective and contact heat
- $\cdot$  High cotton content for superior comfort
- · Side zip pockets
- · Contrast colouring for added style

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre, 300g Orange/Navy S-3XL, Yellow/Navy S-3XL















ASTM F1959/
1906 AS EN ISO 11612 EN 1149 IEC 61482-2 F1959M-12







### FLAME RESISTANT ANTI-STATIC BALACLAVA



AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1, F1 EN 1149 -5 IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM2 (HAF = 66%)

- · Fabric conforms to ARC1 = 4.3cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- · Protection against radiant, convective and contact heat
- · High cotton content for superior comfort
- · Antistatic
- · 2 layer

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre x 2 layer, 400g

Black One Size, Navy One Size



















**FR19** 

#### FLAME RESISTANT ANTI-STATIC NECK TUBE







AS 4399 UPF 50+ EN ISO 11612 A1, B1, C1, F1 EN 1149 -5 IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 ATPV 4.3 CAL/CM2 (HAF 66%)

- · Fabric conforms to ARC1 = 4.3cal/cm<sup>2</sup>
- · Inherent flame resistant qualities will not diminish with washing
- · High cotton content for superior comfort
- · 50+ UPF rated fabric to block 98% of UV rays
- · Antistatic

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre x 2 layer, 400g

Navy One Size













# **HI-VIS ANTI STATIC VEST - FLAME RESISTANT**







**AS 4602.1 CLASS D/N** AS/NZS 1906.4 **EN ISO 14116 INDEX 1 EN ISO 20471 CLASS 2** 

- $\cdot\,$  Premium sew on flame resistant reflective tape
- · Antistatic
- · Lightweight and comfortable
- · Touch tape closure for easy access
- · Generous fit for wearer comfort
- · CE certified

Bizflame Work Antistatic: 98% Polyester 2% Carbon Fibre, Warp Knitted, 120g

Yellow S/M - 4XL/5XL Orange S/M - XXL/3XL

















120g





# **BREATHABLE PROTECTION**

This industry leading flame resistant range provides multi standard protection for hazardous environments. Combining a 98% polyester and 2% anti-static carbon fibre 250g, this breathable fabric offers maximum protection to a range of International standards.

#### **S774**

# **BIZFLAME RAIN HI-VIS MULTI** LITE JACKET













AS 4602.1 CLASS D/N AS/NZS 1906.4 EN ISO 14116 INDEX 3 EN 1149 -5 EN ISO 20471 CLASS 3 EN 13034 (TYPE 6) EN 343 CLASS 3:3 X

- · Premium sew on flame resistant reflective
- · Taped seams to provide additional protection
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Pack away hood for added functionality
- · Bio motion tape pattern to improve recognition of human shape at distance
- · Lightweight and comfortable

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g

100% Cotton Flame Resistant Lining, 170g

Orange S-3XL, Yellow S-3XL



138 l

















**BREATHABLE CLASS** 





# **BIZFLAME RAIN UNLINED - HI-VIS ANTISTATIC FR PANTS**















AS/NZS 1906.4 EN ISO 14116 INDEX 1 EN 1149 -5 EN ISO 20471 CLASS 1 EN 13034 (TYPE 6) EN 343 CLASS 3:3 X

- · Premium sew on flame resistant reflective tape
- · Taped seams to provide additional protection
- Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Zipped ankles for easy access
- · Flame resistant treated waterproof fabric prevents water penetration
- · Ergonomic quick release buckle

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated, 250g Orange S-3XL, Yellow S-4XL



















**QUALITY** 

# MULTI HAZARD **PROTECTION**

**EN1149 STANDARD FOR ELECTROSTATIC PROPERTIES OF PROTECTIVE CLOTHING**  **EN 1149** 

This standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges.

**POWERFUL PROTECTION** FROM **ELECTROSTATIC HAZARDS** 





# **MACKAY ANTI-STATIC JACKET**



















98% Polyester, 2% Antistatic carbon fibre, 300D Oxford Weave, 190g X Yellow/Navy S-5XL

- · 3 pockets for ample storage
- · Two-way zip for guick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- · Print access for corporate branding
- · Combination zip for added functionality













# **ANTI-STATIC JACKET AND VEST**

**MJ887** 

## **MACKAY ANTI-STATIC 4-IN-1 JACKET**

















- · 7 pockets for ample storage
- · Two-way zip for quick and easy access
- · Pack away detachable hood for convenience
- · Taped seams to provide additional protection
- · Detachable inner reversible bodywarmer vest
- · Print access for corporate branding

98% Polyester, 2% Antistatic Carbon Fibre, 300D Oxford Weave, 190g

Inner Vest: 100% Cotton, 155g Yellow/Navy S-5XL















Makes a 4-in-1 set when combined with style MJ370 \*Style sold

separately

140







# **EXTREMELY ERSATILE ALL** SEASON STYLE

MJ887 = MJ370 JACKET pg 140 + MA230 VEST pg 141. Styles also available sold separately

## **MA230**

## ANTISTATIC REVERSIBLE VEST













- · 4 pockets for ample storage
- · Combination zip for added functionality
- Internal embroidery pocket with touch tape closure
- · Lined for added warmth and comfort
- · Premium reflective tape for increased visibility
- · Reversible garment for multi use

98% Polyester, 2% Antistatic carbon fibre, 300D Oxford Weave, 190g

100% Cotton, 155g Yellow S-5XL

















**PORTWEST** rainwear is engineered with exceptional fabrics and designs, allowing these garments to transition between work and leisure. The best quality materials and high technology construction techniques are used throughout, guaranteeing the ultimate in all-weather protection. Tested to withstand the rigours of everyday wear, each garment has been designed and manufactured with care to ensure total satisfaction wear after wear.



Engineered with exceptional fabric and designs, the new **Portwest X3<sup>TM</sup>** rainwear collection allows for optimal outdoor performance. Designed with a modern slim cut, each style offers multiple performance enhancing features. The highly waterproof and breathable fabrics used in this collection offer maximum protection against harsh weather conditions.



The **PORTWEST PWR™** collection is constructed from Portwest Extreme, a premium high performance waterproof and breathable fabric. Using state-of-the-art technology, the base fabric has been engineered to provide a technical barrier against the elements. This provides the maximum waterproof, breathable and windproof protection, which far exceed the current highest requirements.



Technical and innovative, the **TK2<sup>TM</sup>** rainwear collection is engineered for maximum waterproof, windproof and breathable performance. Designed to be worn in adverse weather conditions, the collection incorporates clever styling with shaped panels for a comfortable and generous fit. Additionally this sophisticated collection is ideal for overbranding.



**Texpel™ Splash** is an extremely water resistant fabric finish which ensures water beads up and rolls off the fabric surface. This premium finish also repels dirt and helps prevent stains to keep your garment looking cleaner for longer.



**Texpel<sup>TM</sup> Micro** is a unique technology which inhibits the spread and growth of harmful microbes such as bacteria, fungi, spores and viruses. This permanent treatment has been independently tested and proven to provide 99.9% of antimicrobial properties even after 50 washes.

## **OUTDOOR PERFORMANCE RAINWEAR**

Engineered with exceptional fabric and designs, the new Portwest X3™ rainwear collection allows for optimal outdoor performance. Designed with a modern slim cut, each style offers multiple performance enhancing features. The highly waterproof and breathable fabrics used in this collection offer maximum protection against harsh weather conditions.





## **PORTWEST X3 SHELL JACKET**













- Waterproof and breathable with taped seams to prevent water penetration
- Contemporary design with clean cut lines
- · Grown on hood is stylish and practical
- Zipped vents at underarm for extra breathability
- Drawcord adjustable hem
- · Pre-bent sleeves allow for increased freedom of movement

💢 100% Polyester TPU, 140g Body and Hood: 100% Polyester Mesh 65g Sleeves: 100% Polyester Taffeta 60g

Black S-3XL, Navy S-3XL

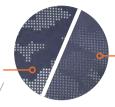


**UNRIVALLED MIX OF WATERPROOF AND BREATHABLE PROTECTION** 











## **PORTWEST X3 REFLECTIVE JACKET**











## **EN 343 CLASS 3:3 X**

- · Waterproof and breathable with taped seams to prevent water penetration
- · Reflective print for increased visibility and safety
- · Grown on hood is stylish and practical
- · Zipped vents at underarm for extra breathability
- · Drawcord adjustable hem
- · Pre-bent sleeves allow for increased freedom of movement

100% Polyester TPU, 140g Body and Hood: 100% Polyester Mesh 65g Sleeves: 100% Polyester Taffeta 60g

Black/Grey S-3XL







## S602

## **PORTWEST X3 TWO-TONE JACKET**













## **EN 343 CLASS 3:3 X**

- · Waterproof and breathable with taped seams to prevent water penetration
- · Contrast panels for protection against dirt
- · Grown on hood is stylish and practical
- · Zipped vents at underarm for extra breathability
- · Drawcord adjustable hem
- · Pre-bent sleeves allow for increased freedom of movement

100% Polyester TPU, 140g Body and Hood: 100% Polyester Mesh 65g Sleeves: 100% Taffeta 60g

Blue/Black S-3XL, Navy/Grey S-3XL







Constructed using innovative carbon fibre technology, this heated jacket features three panels on critical points of the body. Each jacket includes a 10,000MA USB rechargeable battery that powers the heat technology (3-4 hours charging required). The built in controls allow the wearer to switch between three settings of heat: high, medium, low. The heated panels will give temperatures between 25-45C and can last up to 10 hours, depending on setting.

## **OUTDOOR PERFORMANCE** RAINWEAR

# **HEATED JACKET**



Battery powered carbon fibre heated panels heat for up to 10 hours.



THE LATEST **INNOVATION IN HEAT TECHNOLOGY** 



RoHS - Restriction Of Hazardous Substances The 'Restriction of Hazardous Substances' directive is put in place to ensure all components of our electrical production will not endanger the user. The S547 jacket and battery are compliant to this standard.



## **S547 ULTRASONIC HEATED TUNNEL JACKET**





- · Fully lined and padded to trap the heat and increase warmth
- · Inner soft Insulatex lining offering warmth and comfort
- · Premium water resistant fabric
- · Drawcord adjustable hem
- · Concealed mobile phone pocket
- · 3 pockets for ample storage

🛱 100% Polyester, 65g 100% Polyester, 55g YYYYYY Insulatex Lining, 260g 



TK 2 LIGHTWEIGHT BAFFLE JACKETS

**S543** 

## **ASPEN MENS BAFFLE JACKET**







- · Extremely water resistant fabric finish, water beads away from fabric surface
- · Inner soft Insulatex lining traps heat fast keeping the wearer warm and protected from the elements
- · Designed with a comfortable fit
- · Elasticated cuffs for a secure fit
- · Drawcord adjustable hem
- · Secure zip pocket for added security



100% Nylon, 40g 100% Nylon, 55g 100% Nylon, 300g Black S-3XL, Navy S-3XL







Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.





## **KX3 BAFFLE JACKET**







- · Contemporary design with clean cut lines
- · Knitted fabric with brushed backing
- · Body-mapped design helps balance insulation and increase freedom of movement
- · Reinforced panels in high wear areas for maximum durability
- · Elastic bound hem and cuffs for comfort and warmth
- · Interchangeable zip pullers in blue, red and lime green are supplied for easy integration of corporate colours

100% Nylon, 60g 100% Polyester Weft Knit with Brushed Back 310g Insulatex Lining, 120g

Grey Marl S-3XL











EXTREME BREATHABLE RAINWEAR

PWRTM is constructed from state-of-theart high performance waterproof and breathable textiles. Using innovative technology, the base fabric has been engineered to provide a technical barrier against the elements providing the maximum waterproof, breathable and windproof protection.





- 1 DURABLE WATER REPELLENT TREATED OUTER FABRIC
- 2 WATERPROOF AND BREATHABLE COATING OR MEMBRANE
- 3 BREATHABLE INNER FABRIC OR



Back of Jacket





## EN 343 CLASS 3:3 X WP 10,000MM, MVP 15,000G/M2/24HR

- · Abrasion resistant Oxford polyester
- · Wind resistant fabric to protect against wind chill
- · Waterproof and breathable with taped seams to prevent water penetration
- · Lined for added warmth and comfort
- · Front zip opening
- · Storm flap front to protect against the elements

100% Polyester Oxford 600D, 230g
Body Lining: 100% Polyester Mesh, 65g, Sleeve Lining: 100% Polyester 190T
Taffeta, 60g
Black S-3XL







149



## **WORK HARD IN COMFORT**

The higher the g/m2/24 hours the more breathable the fabric is. (JIS L1099:2012 Method B1 Water vapour permeability). Portwest Extreme achieves the highest rated breathability levels.



WATERPROOF over 10,000mm

## **EXTREME WATERPROOFNESS**

Portwest Extreme achieves over 10,000mm Hydrostatic head, equivalent to over 10 metres of water column. (ISO 811:2018 Determination of resistance to water penetration. Hydrostatic pressure test).

# HIGH PERFORMANCE RAINWEAR

# **PWR**

S555 OUTCOACH JACKET

**ACHIEVES** 

10,000mm

**OFFERING** 

EXCEPTIONAL WATERPROOF PERFORMANCE

PWR

S555 OUTCOACH JACKET

**ACHIEVES** 

15,000g/m2 /24hrs

OFFERING

EXCEPTIONAL BREATHABLE PERFORMANCE

STANDARD BREATHABLE
WATERPROOF

## **S440 CLASSIC RAIN JACKET**













- · Waterproof keeping the wearer dry and protected from the elements
- · Taped seams to provide additional
- · Pack away hood for added functionality
- · Vented back yoke and eyelets for added breathability and comfort
- · Retail bag which aids presentation for retail sales
- · 2 pockets for secure storage

100% Polyester, PVC Coated, 210g Navy XS-4XL

Orange S-3XL, Yellow S-4XL

## **THE BEST VALUE** WATERPROOF **SOLUTION**













- · Taped seams to provide additional
- · Fully elasticated waistband for ultimate
- · Stud adjustable hems for a secure fit
- retail sales

100% Polyester, PVC Coated, 210g Navy XS-6XL

Orange S-3XL, Yellow S-6XL









## **CLASSIC WET WEATHER GEAR**





## **MP205 WET WEATHER PANTS**









- $\cdot\,$  Waterproof with taped seams to prevent water penetration
- · Drawcord adjustable waist for a secure and comfortable fit
- · Side zip leg opening for easy access
- · Stud adjustable hems for a secure fit
- · 50+ UPF rated fabric to block 98% of UV rays
- · Retail bag which aids presentation for retail sales

100% Polyester, 200D, 125g
Navy, Black, Green XXS/XS-8XL/9XL



## **WET WEATHER SUIT**











## **AS 4602.1 CLASS D**

- $\cdot$  Waterproof with taped seams to prevent water penetration
- · Stud front opening for easy access
- · Deep storage pockets
- · Drawcord adjustable waist for a secure and comfortable fit
- · Stud adjustable hems for a secure fit
- · Retail bag which aids presentation for retail sales



100% Polyester, 190T, PVC coated, 205g
Yellow XS-5XL



# **MESH LINED JACKET**

QUALITY **RAINWEAR DESIGNED FOR MULTIPLE END USES** 



## **MR206 CAREY JACKET**

















- · Front zip opening
- · Storm flap front to protect against the
- · Deep storage pockets
- · Touch tape cuffs for a secure fit
- · Combination zip for added functionality

100% Polyester, Oxford 200D, 125g 100% Polyester Mesh, 60g Black XXS-5XL,7XL,9XL, Bottle Green XXS-5XL, Navy XXS-5XL,7XL,9XL



**EXCEPTIONAL WATERPROOF PERFORMANCE** 





# EXTREMELY VERSATILE ALL SEASON STYLE

## MJ995 CAREY 3-IN-1 LEISURE JACKET



- · Jacket can be worn three ways for multi use
- · Waterproof with taped seams to prevent water penetration
- · Combination zip for added functionality
- · Front zip opening
- $\cdot\;$  Storm flap front to protect against the elements
- · Deep storage pockets

100% Polyester, Oxford 200D, 125g 100% Polyester Mesh, 60g 100% Polyester Fleece, 320g Navy S-5XL





**AND VESTS** 





- · Front zip opening
- · Quilt lined for thermal insulation
- · Two lower pockets with stud closure
- · Pack away hood for added functionality
- · Internal pockets for safe storage

100% Polyester, 200D, 125g 100% Polyester Taffetta 190T, 60g Black S-5XL,7XL,9XL, Navy S-5XL,7XL,9XL



















## **SOFTSHELL BODYWARMER (3L)**



- · Breathable, windproof and water resistant
- · Extremely water resistant fabric finish, water beads away from fabric surface
- Waterproof zips to prevent water penetration
- · Chin guard for added comfort and stability
  - · Zipped pockets

94% Polyester, 6% Elastane, 160g laminated to 100% Polyester Micro Polar Fleece, 150g, Total weight 310g Black S-XXL









## **ASPEN BAFFLE GILET**



- · Inner soft Insulatex lining traps heat fast keeping the wearer warm and protected from the elements
- · Lightweight and comfortable
- · Designed with a comfortable fit
- Secure zip pocket for added security
- · Drawcord adjustable hem



100% Nylon, 40g 100% Nylon, 55g Insulatex Lining, 300g Black S-3XL, Navy S-3XL







## **SOFTSHELL JACKETS**







## **SOFTSHELL JACKET (3L)**













- · 3 layer
- · Breathable, windproof and water resistant
- · Micro polar fleece lined and bonded with shell
- · Waterproof zips to prevent water penetration
- · Touch tape cuffs for a secure fit
- · 6 pockets for ample storage

94% Polyester, 6% Elastane, 160g laminated to 100% Polyester Micro Polar Fleece, 150g, Total weight 310g

Black S-5XL, Navy XS-5XL



























- · Breathable, windproof and water resistant
- · Extremely water resistant fabric finish, water beads away from fabric surface
- · Micro polar fleece lined and bonded with shell
- · 5 pockets for ample storage
- · Touch tape cuffs for a secure fit

94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell,

Black S-3XL, Navy S-3XL







# KX)3 FLEECE

## T830 **KX3 PERFORMANCE FLEECE**





- · Contemporary design with clean cut lines
- · Knitted fabric with brushed backing
- · Reinforced panels in high wear areas for maximum durability
- · Chin guard for added comfort and stability
- · Dipped back hem for better coverage
- · Interchangeable zip pullers in blue, red and lime green are supplied for easy integration of corporate colours

100% Polyester Weft Knit with Brushed Back, 310g

94% Polyester, 6% Elastane 300g Grey Marl S-3XL, Olive Green S-3XL, Persian Blue S-3XL

\*Registered European Community Design



INTERCHANGEABLE ZIP PULLERS

## T831 **KX3 TECHNICAL FLEECE**









- · Moisture wicking fabric helping to keep the body warm, cool and dry
- · Dynamic inner contrasting fabric
- · Hood for added protection against the elements
- · Interchangeable zip pullers in blue, red and lime green are supplied for easy integration of corporate colours
- · 2 pockets for secure storage

80% Polyester, 20% Rayon, 330g Black S-3XL, Grey S-3XL

\*Registered European Community Design

**LOW PROFILE SEAMS AND GARMENT** CONSTRUCTION **FOR REDUCED FRICTION** 





# **FLEECE JUMPERS**

# **ARAN FLEECE JUMPER**



## **EN 14058 CLASS 1**

- · Middle weight polar fleece with anti-pill finish for added warmth and comfort
- · Elasticated cuffs for a secure fit
- · Drawcord adjustable hem
- · Zipped pockets
- · Generous fit for wearer comfort
- · 2 pockets for secure storage

100% Polyester, Anti-Pill finish Fleece,

Black XS-3XL, Navy XS-3XL

# **LUXURIOUS WARMTH AND**



# **COMFORT**

## **MF315 WATER REPELLENT FLEECE JUMPER**

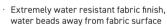












- · Anti-pill durable fleece fabric
- · Combination zip for added functionality
- · 3 pockets for ample storage
- · Front zip opening
- · Drawcord adjustable hem

100% Polyester, 320g

Black S-5XL, Navy S-5XL



Can be combined with MR206\* Rain Jacket

\* Style sold separately  $152 \, \mathrm{p}$ 







# **ACCESSORIES**







- · Outer acrylic knit fabric
- · Inner soft Insulatex lining offering warmth and comfort
- · Available in an excellent choice of corporate colours
- · Knit gauge 9

100% Acrylic, Knit, Insulatex Lining, 40g Black, Navy One Size Orange, Yellow One Size





**HA10 POLAR FLEECE HAT INSULATEX LINED** 



- · Anti-pill durable fleece fabric
- · Inner soft Insulatex lining traps heat fast keeping the wearer warm and
- protected from the elements
- · Darts for additional shaping
- · Available in an excellent choice of corporate colours

100% Polyester, Anti-Pill finish Fleece, 280g Insulatex Lining, 40g Black, Navy, Orange, Yellow One Size



INSULATEX
THERMAL INSULATION





## **REFLECTIVE KNIT CAP INSULATEX LINED**





- · Reflective trim for increased visibility
- · Inner soft Insulatex lining offering warmth and comfort
- · Outer acrylic knit fabric
- · Knit gauge 9

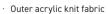
100% Acrylic, Knit Insulatex Lining, 40g Black, Navy One Size



## **KNIT GLOVE INSULATEX LINED**







- · Inner soft Insulatex lining offering warmth and comfort
- · Knitted cuff for comfort and warmth
- · Knit gauge 9

100% Acrylic, Knit Insulatex Lining, 40g

■ Black One Size









- · Durable polycotton fabric for high performance and maximum wearer
- · Adjustable straps for a secure fit
- · Eyelets for added breathability
- · Ideal for corporate wear and custom finishes

65% Polyester, 35% Cotton, 190g Black, Navy Adjustable Size





- Back legionnaires flap for added sun protection
- · Evelets for added breathability
- · Adjustable cord and toggles for a secure fit
- · 100% Cotton fabric for added comfort and breathability
- 50+ UPF rated fabric to block 98% of UV rays

100% Cotton, 285g Green, Navy, Orange, Yellow S/M-XXL/3XL





HIGHLY COMFORTABLE AND **BREATHABLE** 







## **CS23 MULTIWAY BALACLAVA**



- · 4-way stretch fabric for ease of movement and added comfort
- · This product is highly versatile and can be worn in a number of different
- · Perforated holes at breathable mouthguard allows for a comfortable

92% Polyester 8% Elastane, 260g 100% Polyester 300g

Black One Size







- Anti-microbial finish, kills 99.9% of bacteria
- 4-way stretch fabric for ease of movement and added comfort
- Retail box which aids presentation for retail sales
- Controls numerous odour-causing microorganisms that can accumulate in fibres from skin contact and laundering
- This product is highly versatile and can be worn in a number of different ways
- · Reusable and machine washable at 60 degrees

98% Cotton, 2% Elastane with Texpel Micro, 180g Black One Size, Cobalt Blue One Size, Yellow One Size



The **PORTWEST** Workwear Collection offers a range of designs and features suitable for many end uses. The best quality fabrics and construction techniques are used, guaranteeing comfort and safety. Tested to withstand the rigours of everyday wear, each garment has been carefully designed and manufactured to ensure optimum quality at the best price.



**Kingsmill™ Cotton Stretch** is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.



Portwest cutting edge **Kingsmill™ Polyester Stretch** is a four-way stretch fabric made from 93% polyester, 7% elastane 270g. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties.



Portwest's innovative two-way **Kingsmill™ Polycotton Stretch** fabric is constructed from 65% polyester, 35% cotton. This premium workwear fabric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.



Constructed from 65% Polyester, 35% Cotton, **Kingsmill<sup>TM</sup>** fabric guarantees high performance and maximum comfort. The yarns are all ring spun with long staple combed cotton providing a smooth handle and excellent pilling resistance. The material is fully pre-shrunk and has superior dye retention. A UPF rating of 50+ will block 98% of UV rays.

# QUALITY FABRICS ENGINEERED FOR ENDURANCE



# ACTIVE **STREET** WORKWEAR



Portwest KX3™ is a superior line of trend-led apparel combining quality construction to the highest standards and technical fabrics. Key characteristics within this collection include abrasion resistance, moisture management and stretch fabrics for sustained agility and effortless movement. All KX3 garments have been designed to fully complement each other to allow a personal layering system to be built. A perfect solution for modern workwear.





# **STRETCH SLIM FIT**





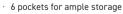




## **DENIM SLIM FIT STRETCH WORK PANTS**







- $\cdot\,$  Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Drawcord adjustable waist for a secure and comfortable fit
- · Rule pocket
- · Slim fit design for exceptional comfort
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g



COTTON

STRETCH

## **SLIM FIT STRETCH WORK PANTS**





- · 6 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Drawcord adjustable waist for a secure and comfortable fit
- · Slim fit design for exceptional comfort
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g

Black, Dark Navy, Sand 72R - 112R with adjustable hem to long leg



KINGSMILL"

COTTON

STRETCH







**CUFFED SLIM FIT STRETCH WORK PANTS** 







- · 10 pockets for ample storage
- Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Slim fit cuffed pants
- · Drawcord adjustable waist for a secure and comfortable fit
- Hammer loop for secure storage of work tools

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g Black, Dark Navy, Sand 72R - 112R

# **STRETCH SLIM FIT**



**280**g









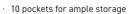
## **MP705**

## **SLIM FIT STRETCH BIO MOTION PANTS**





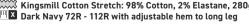




- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Bio motion tape pattern to improve recognition of human shape at distance
- · Drawcord adjustable waist for a secure and comfortable fit
- · Slim fit design for exceptional comfort

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g

Dark Navy 72R - 112R with adjustable hem to long leg





## **MP707**

KINGSMILL" COTTON

STRETCH

## **SLIM FIT STRETCH TRADE PANTS**











- · 12 Pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Hammer loop for secure storage of work tools
- · Reinforced panels in high wear areas for maximum durability
- · Two tier knee pad pockets allowing two positioning options
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g

100% Polyester 600D Fabric 210g Black, Dark Navy, Sand 72R - 112R with adjustable hem to long leg



COTTON





# **255**g COTTON **STRETCH PANTS** SLIM LEG FT15 209

## **S231** STRETCH CARGO COMBAT PANTS







- · 6 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Easy access cargo pockets
- · Twin-stitched seams for extra durability
- · Hook and bar closure
- · Reflective trim on inner hem for increased visibility

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 255g

Black, Dark Navy 72R - 102R (28-40)





## **S232** STRETCH SLIM CHINO PANTS

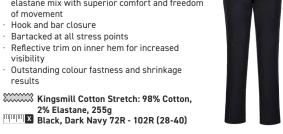






- · 3 pockets for ample storage
- Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- Hook and bar closure
- · Bartacked at all stress points
- Reflective trim on inner hem for increased
- results

Kingsmill Cotton Stretch: 98% Cotton,



KINGSMILL"

COTTON

STRETCH



## **PW3 WORKWEAR PANTS**

**255**g





## PW341 **PW3 CARGO STRETCH PANTS**







- · 8 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement

KINGSMILL"

COTTON STRETCH

- · Flexible breathable segmented reflective tape for increased visibility
- · High rise back waistband ensures protection in all working positions
- · Pre-bent knees allow for increased freedom of movement
- $\cdot\,$  50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 255g

## T602 **PW3 HOLSTER WORK PANTS**



# EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

- 12 Pockets for ample storage
- · Adjustable hem to accommodate all leg lengths
- · Top-loading knee pad pockets for quick and easy access
- · Free pair of kneepads included with this trouser
- · Durable polycotton fabric for high performance and maximum wearer comfort
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill: 65% Polyester, 35% Cotton, 300g 100% Polyester Oxford 600D 210g Black, Zoom Grey/Black 77R - 112R (30-44) adjustable to long leg





**FREE PAIR OF KNEEPADS INCLUDED WITH PW3 HOLSTER PANTS** 

169





## **CARGO PANTS**





## T801 **KX3 CARGO PANTS**











- · Adjustable hem to accommodate all leg lengths
- · Contemporary design with an ergonomic cut
- · Smart phone pocket
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- $\cdot~$  50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 255g
Black, Dark Navy, Metal Grey 72R - 122R (28-48) adjustable to long leg

## T802 **KX3 RIPSTOP PANTS**



COTTON STRETCH











- · 14 pockets for ample storage
- · Stretch ripstop provides superior comfort and increased freedom of movement
- · Contemporary design with an ergonomic cut
- · Triple-stitched seams for extra durability
- · Two tier knee pad pockets allowing two positioning options
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Poly-cotton Stretch: 65% Polyester, 35% Cotton Ripstop Weft Stretch, 230g

Black, Dark Navy, Sand 72R - 122R (30-48) adjustable to long leg

## **FLEXI PANTS SLIM FIT LEG**





## T803 **KX3 FLEXI PANTS**





- · 5 pockets for ample storage
- · Slim fit cuffed pants
- · Contemporary design with clean cut lines
- Double-layer reinforced knee protection for extra strength and durability
   4-way stretch fabric for ease of movement and added comfort
- · Pre-bent knees allow for increased freedom of movement

Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane, 270g

## STRAIGHT LEG PANTS



## MW703 **STRAIGHT LEG PANTS**



POLYESTER

STRETCH





- · 5 pockets for ample storage
- · Adjustable waist for a perfect fit
- · Reinforced seams for extra durability and strength
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 270g
Navy 77R - 117R, 82ST - 137ST, 79L - 94L

# 100% COTTON - TAPED -**CARGO PANTS**

# **CARGO DOUBLE TAPE**



**INCREASES WORKERS VISIBILITY** 





## **CARGO PANTS WITH DOUBLE TAPE**





- · 7 pockets for ample storage · Cargo pocket on side leg
- · Rule pocket
- · Adjustable waist for a perfect fit
- · Reinforced seams for extra durability and strength
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 310g
Navy 67R - 117R, 87ST - 137ST, 79L - 94L









- · 7 pockets for ample storage
- · Cargo pocket on side leg
- · Rule pocket
- · Reinforced seams for extra durability and strength
- · Durable, strong and long lasting brass zip
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 310g

Navy 67R - 117R, 87ST - 137ST, 79L - 94L



# 100% COTTON - TAPED **LIGHTWEIGHT PANTS**



# **LIGHTWEIGHT CARGO PANTS WITH TAPE**







- · 7 pockets for ample storage
- · Easy access cargo pockets
- · Wider belt loops for wider belts
- · Eyelets for added breathability
- · Lightweight and comfortable
- · Reinforced seams for extra durability and strength

100% Cotton Drill, 270g
Navy 77R - 117R, 87ST - 137ST, 79L - 94L

## STRAIGHT LEG PANTS



STRAIGHT LEG PANTS WITH TAPE







- · 5 pockets for ample storage
- · Adjustable waist for a perfect fit
- · Reinforced seams for extra durability and strength
- · Lightweight plastic zip and button
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 27ug
Navy 77R-117R, 87ST-137ST, 79L-94L

# **CARGO PANTS**

## SUPERB DYNAMIC PERFORMANCE

## COTTON

## **POLYESTER/COTTON**

## COTTON



# **LIGHTWEIGHT CARGO PANTS**





- · 7 pockets for ample storage
- · Easy access cargo pockets
- · Wider belt loops for wider belts
- · Eyelets for added breathability
- · Lightweight and comfortable
- · Reinforced seams for extra durability and strength

Black, Navy 87ST - 137ST Black, Navy 79L - 94L



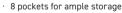
# **APATCHI PANTS**











- · Zipped pockets
- · Double-layer reinforced knee protection for extra strength and durability
- · Easy access cargo pockets
- · Rule pocket
- · Phone pocket

65% Polyester, 35% Cotton, 280g

Navy 77R - 117R, 87ST - 137ST, 79L - 94L



## **CARGO PANTS**







- · 7 pockets for ample storage
- · Easy access cargo pockets
- · Rule pocket
- · Adjustable waist for a perfect fit
- · Reinforced seams for extra durability and strength
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 310g

| Khaki 77R - 117R Navy 67R - 117R Khaki 87ST - 137ST Navy 77ST - 137ST Khaki 79L - 94L Navy 79L - 94L

## **CLASSIC WORK PANTS**

## **WITH TAPE**



## **DENIM PANTS WITH TAPE**







- · 5 pockets for ample storage
- · Contrast colour stitching for added style
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · Durable, strong and long lasting brass zip
- · 50+ UPF rated fabric to block 98% of UV rays



## MW168 **DENIM PANTS**







- · 5 pockets for ample storage
- · Contrast colour stitching for added style
- · Heavy duty metal zip and button
- · Reinforced seams for extra durability and strength
- · 50+ UPF rated fabric to block 98% of UV rays

# **CARGO SHORTS**

## MW602 **APATCHI SHORTS**









- · 8 pockets for ample storage
- · Zipped pockets
- · Cargo pocket on side leg
- · Rule pocket
- · Phone pocket
- · Two rear patch pockets

65% Polyester, 35% Cotton, 280g

Khaki, Navy 77R - 117R





## **MULTI POCKET SHORTS**

## MW702 **CARGO SHORTS**







- · 6 pockets for ample storage
- · Cargo pocket on side leg
- · Rule pocket
- · Heavy duty metal zip and button
- · Reinforced seams for extra durability and strength
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 310g Khaki, Navy 77R - 117R, 77ST - 127ST





KINGSMILL"

POLY-COTTON



## **TOP QUALITY, EASY CARE FABRIC**

## **S790 COMBAT SHORTS**











- · 6 pockets for ample storage
- · Half elasticated waist for a secure and comfortable fit
- · Phone pocket
- · Twin-stitched seams for extra durability
- · Two rear patch pockets
- · D-ring for keys or ID cards

Kingsmill: 65% Polyester, 35% Cotton, 210g Black S-XXL





**310**<sub>g</sub>

**TWO REAR PATCH POCKETS** 







## **STRETCH SHORTS**



#### KX340

#### **KX3 RIPSTOP SHORTS**











- · 11 pockets for ample storage
- · Contemporary design with an ergonomic cut
- · Stretch ripstop provides superior comfort and increased freedom of
- · Triple-stitched seams for extra durability
- · Crotch gusset to reduce stress and prevent seam failure
- · Smart phone pocket

Kingsmill Poly-cotton Stretch: 65% Polyester, 35% Cotton Ripstop Weft Stretch, 230g

Black, Dark Navy 77R - 107R (30-42)



# **FLEXIBILITY** WITH ADDED STRETCH





#### **MP706**

#### **SLIM FIT STRETCH SHORTS**







- · 10 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Drawcord adjustable waist for a secure and comfortable fit
- · Hammer loop for secure storage of work tools
- · Slim fit design for exceptional comfort

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane,

Black, Dark Navy, Sand 72R - 112R







# **REGULAR WEIGHT COTTON COVERALL**









- · 7 pockets for ample storage · Pen division
- $\cdot$  Concealed stud front for easy access
- · Reinforced seams for extra durability and strength
- $\cdot$  50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 310g
Navy 77R - 112R, 87ST - 137ST, 79L - 94L

# 5999 EURO WORK POLYCOTTON COVERALL POLY-COTTON











- · Elasticated back waist for a secure fit
- · Concealed stud front for easy access
- · Durable polycotton fabric for high performance and maximum wearer comfort
- · Rear patch pocket
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill: 65% Polyester, 35% Cotton, 210g
Navy Reg XS-5XL, Navy Tall S-3XL, Royal Blue S-3XL







**YOUTH'S** 

**COVERALL** 

# **IONA COTTON COVERALL**



- · 8 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- · Premium reflective tape for increased visibility
- · Action back for extra freedom of movement
- · Lightweight and comfortable
- · Radio loop for easy clipping of a radio

100% Cotton, 190g

Khaki S-3XL, Navy S-3XL, Orange S-3XL

#### C890 YOUTH'S COVERALL







- · 50+ UPF rated fabric to block 98% of UV rays
- · Two-way zip for quick and easy access
- · 8 pockets for ample storage
- · Durable polycotton fabric for high performance and maximum wearer comfort

Kingsmill: 65% Polyester, 35% Cotton, 245g
Navy, Age 4/5, 6/7, 8/9, 10/11, 12/13, 14/15



# WORKWEAR **ESSENTIALS**

#### 2852 STANDARD COAT









- · Concealed stud front for easy access
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · Two lower patch pockets
- · Excellent dye retention, making the garment look newer for longer
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill: 65% Polyester, 35% Cotton,

245g
Navy XS-3XL,

White XXS-5XL





# **EASY CARE FOR EASY** WEAR

#### **B302 ROMA HOODY**









#### AS 4399 UPF50+

- · 50+ UPF rated fabric to block 98% of UV
- · Hood for added protection against the elements
- · Ribbed hem for a comfortable fit
- · Knitted fabric with brushed backing
- · Kangaroo pocket for ample storage
- · 1 pocket for secure storage

65% Polyester, 35% Cotton, 300g



#### **CORPORATE CASUALS**

#### **B210 NAPLES POLO SHIRT**





#### AS 4399 UPF30

- · Ideal for corporate wear and custom finishes
- · Made using Pique knit polycotton fabric which is soft to touch and comfortable to wear
- · Twin-stitched seams for extra durability
- · Button placket opening
- · Rib collar and cuffs
- · 30 UPF rated fabric to block 97% of UV rays

65% Polyester, 35% Cotton, 210g Heather Grey S-3XL, Navy XS-5XL, Red S-3XL, Royal Blue S-5XL



#### **MP101**

#### **SHORT SLEEVE SOLID COLOUR** MICRO MESH POLO







#### AS 4399 UPF30

- · Chest pocket
- · Moisture wicking fabric helping to keep the body warm, cool and dry
- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- · 30 UPF rated fabric to block 97% of UV

100% Polyester Micro Mesh, 134g Black S-5XL, Navy S-5XL





134<sub>g</sub>

#### **MP103**

#### LONG SLEEVE SOLID COLOUR **MICRO MESH POLO**







#### AS 4399 UPF30

- · Chest pocket
- · Moisture wicking fabric helping to keep the body warm, cool and dry
- · Quality wicking fabric finish enhances fabric drying and aids stain removal
- · 30 UPF rated fabric to block 97% of UV rays

100% Polyester Micro Mesh, 134g







# **CORPORATE CASUALS**



#### T820

#### **KX3 POLO SHIRT**







#### AS 4399 UPF50+

- · Contemporary design with clean cut lines
- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Loop at placket ideal for attaching glasses/pens
- · Reflective trim for increased visibility
- · Engineered with an active fit
- · Anti-microbial finish helps keep your body feel fresh and dry

100% Polyester with Silver Ion Treatment, 150g Black S-3XL









#### AS 4399 UPF30

- · Available in an excellent choice of corporate

# **TRADESMAN WHITES**

CONTEMPORARY FIT, STYLISH DESIGN

# KS51 PAINTERS PRO POLO



#### AS 4399 UPF30

- · 30 UPF rated fabric to block 97% of UV rays
- · Chest pocket
- Made using Pique knit polycotton fabric which is soft to touch and comfortable
  to wear.
- · Rib collar and cuffs
- · Side vents
- · Button placket opening

65% Polyester, 35% Cotton, 210g



**210**g



# KS54 PAINTERS PRO TROUSER















- · 10 pockets for ample storage
- · Abrasion resistant Oxford polyester
- · Contrast colouring for added style
- · Double rule pocket
- · Half elasticated waist for a secure and comfortable fit
- · Hard wearing durable twill fabric with excellent dye retention

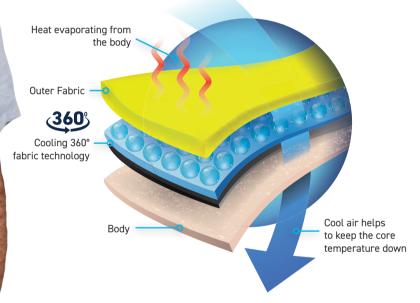
Kingsmill: 65% Polyester, 35% Cotton, 245g

A PREMIUM RANGE FOR THE MODERN WORKER

# PORTWEST® COOLING 360°

## The Latest in Cooling Technology

This innovative range offers a comprehensive selection of products to help minimise the risk of heat stress and UV rays. Outdoor workers in construction, agriculture, mining, oil and gas and other industries frequently find themselves working in temperatures up to and over 40°C/100°F. This Cooling range is ideal for use in these conditions.



#### **FABRIC INFORMATION**

Portwest evaporative cooling products are constructed from Cooling  $360^{\circ}$  Fabric Technology which uses a unique polymer chemistry. Simply activate by soaking in water creating a chemical reaction within the fabric which enables the garments to act like a sponge; retaining water, keeping the body cool in hot weather conditions.





Step 2
SQUEEZE
OUT EXCESS
WATER



Step 3
KEEP COOL
FOR UP TO 8
HOURS

THE GARMENT WILL REMAIN HYDRATED FOR SEVERAL HOURS

# PORTWEST.

#### **COOLING VESTS**

#### CV01 **COOLING VEST**



- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Cooling mesh fabric
- · Lightweight and comfortable
- · Front zip opening

100% Polyester Mesh, 60g Bamboo Yarn with PVA Padding, 330g Grey S/M-XXL/3XL



## **KEEP COOL FOR UP TO 8 HOURS**

#### **CV23**

#### **HIGH VIS COOLING VEST**





#### **AS 4602.1 CLASS D/N**

- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Cooling mesh fabric
- · Premium reflective tape for increased visibility
- · Lightweight and comfortable
- · Pen pocket

100% Polyester, Tricot, 120g 100% Polyester Mesh, 60g Mamboo Yarn with PVA Padding, 330g Orange S/M-XXL/3XL, Yellow S/M-XXL/3XL





#### **HELPS STOP THE CORE** FROM OVERHEATING

#### **CV09**

#### **COOLING EVAPORATIVE VEST**



#### **AS 4602.1 CLASS D**

- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Cooling mesh fabric
- · Lightweight and comfortable
- · Soak in water to activate



100% Polyester, 140g 100% Polyester Micro Mesh (Bird Eye) 140g Super Absorbent Fibres, 160g

Yellow S/M-XXL/3XL





## PORTWEST. COOLING 360

#### **COOLING ACCESSORIES**



#### **COOLING NECK SCARF**





- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Neck shade for added protection against UV rays
- · Lightweight and comfortable
- · 50+ UPF rated fabric to block 98% of UV rays
- · Soak in water to activate

100% Polyester Micro Mesh (Bird Eye), 140g PVA Padding, 210g

Blue One Size - 95cm Length







- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Neck shade for added protection against UV rays
- · Touch tape fastening for easy attachment
- · Lightweight and comfortable
- · 50+ UPF rated fabric to block 98% of UV rays

100% Polyester, 140g Super Absorbent Fibres, 160g

Orange/Blue One Size, Yellow/Blue One Size



## **COOLING HEAD BAND**







- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Neck shade for added protection against UV rays
- · Lightweight and comfortable
- · 50+ UPF rated fabric to block 98% of UV rays
- · Soak in water to activate

100% Polyester Micro Mesh (Bird Eye), 140g Super Absorbent Fibres, 160g

Black One Size, Blue One Size



# **COOLING CROWN BEANIE**



- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Elasticated back panel
- · Lightweight and comfortable
- · Soak in water to activate

100% Polyester Micro Mesh (Bird Eye), 140g Super Absorbent Fibres, 160g

Blue One Size

## **PORTWEST** COOLING 360°

#### **COOLING ACCESSORIES**









#### **CV06 COOLING TOWEL**

- Keeps wearer cool for up to 8 hours · Wicking, cooling and drying capabilities
- · Neck shade for added protection against UV ravs
- · Lightweight and comfortable
- · 50+ UPF rated fabric to block 98% of UV ravs
- · Soak in water to activate

PVA Padding, 210g Blue One Size - 66cm Length x 21cm Width



#### **CS24 COOLING MULTIWAY SCARF**

- Keeps wearer cool for up to 8 hours
- Wicking, cooling and drying capabilities
- 4-way stretch fabric for ease of movement and added comfort
- Can be worn wet or dry
- · This product is highly versatile and can be worn in a number of different ways
- · Retail box which aids presentation for retail sales

92% Polyester 8% Elastane, 180g



#### Keeps wearer cool for up to 8 hours

- Wicking, cooling and drying capabilities
- 4-way stretch fabric for ease of
- movement and added comfort
- Can be worn wet or dry
- · Lightweight and comfortable
- · Soak in water to activate

92% Polyester 8% Elastane, 160g 100% Polyester Micro Mesh (Bird Eye) 140g

Blue One Size - Length 41cm



#### **CV07**

#### **COOLING HELMET SWEATBAND**





- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Soak in water to activate
- · Lightweight and comfortable

100% Cotton, 130g Super Absorbent Fibres, 160g Blue One Size - Length 25.5cm





## CV10

#### **COOLING SHOULDER INSERT**





- · Keeps wearer cool for up to 8 hours
- · Wicking, cooling and drying capabilities
- · Ring stud front for easy opening
- · Lightweight and comfortable
- · 50+ UPF rated fabric to block 98% of UV rays
- · Soak in water to activate

100% Polyester, 140g Super Absorbent Fibres, 160g Yellow/Blue One Size



# **LADIES - STRETCH DAY NIGHT-LIGHTWEIGHT**







Code	Opening	Style	Weight	COLOUR/SIZE						
LS50	FULL BUTTON OPENING	Long Sleeve	145g		Orange/Navy 6-24		Yellow/Navy 6-24			

LS502

**BACK VENT WITH** 

**COOL FLOW MESH** 

MENS AS 4602.1 CLASS D/N AS/NZS 1906.4 AS 4399 UPF 50 PLUS













LS502

**PERFORATED** 

**TAPE FOR ADDED** 

**BREATHABILITY** 



Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 145g



- · Portwest Stretch contains a
- cotton rich and elastane mix with superior comfort and freedom of movement
- Bio motion tape pattern to improve recognition of human shape at distance
- · Slim fit design for exceptional comfort
- · Two zipped compartments
- · 50+ UPF rated fabric to block 98% of UV rays



**LADIES LONG SLEEVE OPEN FRONT SHIRTS** 

**ML108 REGULAR** WEIGHT 185<sub>g</sub>

**ML808** LIGHT **WEIGHT** 155g





- · 2 pockets for secure storage
- · 100% Cotton fabric for added comfort and breathability
- · Contrast panels for protection against dirt
- · Underarm cool flow mesh panel for ventilation
- · Back vent with cool flow mesh
- · Pen division

100% Cotton Drill



Code	Opening	Style	Weight	COLO	UR/SIZE	
ML108	FULL BUTTON OPENING	Long Sleeve	185g		Orange/Navy 6-24	Yellow/Navy 6-24
ML808	FULL BUTTON OPENING	Long Sleeve	155g		Orange/Navy 6-24	Yellow/Navy 6-24

# 100% COTTON FOR **COMFORT AND**

**LADIES UTILITY STRETCH-**LIGHTWEIGHT





Code	Opening	Style	Weight	COLO	UR/SIZE			
LS501	FULL BUTTON OPENING	Long Sleeve	145g		Black 6-24		Dark Navy 6-24	Sand 6-24







- · 4 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Button placket opening
- · Two zipped compartments
- 50+ UPF rated fabric to block 98% of UV rays

**Kingsmill Cotton** Stretch: 98% Cotton, 2% Elastane, 145g

**LADIES** WORKWEAR

#### **NAPLES LADIES POLO SHIRT**







#### AS 4399 UPF30

- · Ideal for corporate wear and custom
- · Twin-stitched seams for extra durability
- · Made using Pique knit polycotton fabric which is soft to touch and comfortable
- · Rib collar and cuffs
- · Button placket opening
- · 30 UPF rated fabric to block 97% of UV

65% Polyester, 35% Cotton, 210g Navy XS-XXL







#### **LADIES CARGO SHORTS**









- · 6 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- · Cargo pocket on side leg
- · Rule pocket
- · 50+ UPF rated fabric to block 98% of UV
- · Ladieswear

100% Cotton Drill, 310g Navy 6-24

**CARGO POCKET ON** SIDE LEG



**MENS** STYLE

B210 181

AVAILABLE



# **LADIES JACKETS**







MENS STYLE

#### **TK41 CHARLOTTE LADIES** SOFTSHELL (2L)















- · Breathable fabric to draw moisture away from the body keeping the wearer cool, dry and comfortable
- · Micro polar fleece lined and bonded with
- · Water resistant zips to prevent water penetration
- · Drawcord adjustable hem
- · Touch tape cuffs for a secure fit

94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell, 320g

Black XS-XXL, Navy S-XXL









S543 147



#### **ASPEN LADIES BAFFLE JACKET**









- Extremely water resistant fabric finish, water beads away from fabric surface
- · Inner soft Insulatex lining traps heat fast keeping the wearer warm and protected from the elements
- · Designed with a comfortable fit
- · Elasticated cuffs for a secure fit
- · Drawcord adjustable hem
- · Reversed zip for convenient opening/ closing



100% Nylon, 40g 100% Nylon, 55g Insulatex Lining, 300g Black XS-XXL, Navy XS-XXL













#### LADIES STRETCH SLIM FIT WORK PANTS









- · 6 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Slim fit design for exceptional comfort
- · Rule pocket
- · A thick foam centre cushions the wearers knee
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g Black, Dark Navy, Sand 6 - 22







#### **LADIES STRETCH SLIM FIT TRADE PANTS**











- · 10 pockets for ample storage
- · Portwest Stretch contains a cotton rich and elastane mix with superior comfort and freedom of movement
- · Knee pad pockets to facilitate knee pads
- · Reinforced panels in high wear areas for maximum durability
- · Slim fit design for exceptional comfort
- · 50+ UPF rated fabric to block 98% of UV rays

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane, 280g Black, Dark Navy, Sand 6 -22



**MENS STYLE** 



#### **CARGO WITH TAPE**



#### CARGO





#### **ML709 LADIES CARGO PANTS WITH TAPE**











- $\cdot\,$  6 pockets for ample storage
- · 100% Cotton fabric for added comfort and breathability
- · Premium reflective tape for increased visibility
- · Cargo pocket on side leg
- · Rule pocket
- · 50+ UPF rated fabric to block 98% of UV rays

100% Cotton Drill, 310g
Navy 6-24

#### **ML708 LADIES CARGO PANTS**











- · 100% Cotton fabric for added comfort and breathability
- · Cargo pocket on side leg
- · Reinforced seams for extra durability and
- · Rule pocket
- · 50+ UPF rated fabric to block 98% of UV rays

#### C099

#### **LADIES COMBAT PANTS**











- · 5 pockets for ample storage
- Easy access cargo pockets
- · Phone pocket
- · Half elasticated waist for a secure and comfortable fit
- · Hook and bar closure
- · Jetted pocket

65% Polyester, 35% Cotton, 210g





**LADIES CHEFS JACKETS** 

C837

#### **RACHEL LADIES CHEFS** JACKET L/S







- · Hard wearing durable twill fabric with excellent dye retention
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · MeshAir aerated mesh fabric on underarm gusset to increase air flow
- · Four rows of poppers which can be interchanged
- · Sleeve pocket
- · Superior styling with French cuffs

Kingsmill: 65% Polyester, 35% Cotton, 190g MeshAir: 100% Polyester Mesh

110g
White XS-XXL







**UNDERARM MESH GUSSET** C837 / C737

C737

#### **RACHEL LADIES CHEFS JACKET S/S**







- · Hard wearing durable twill fabric with excellent dye retention
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · MeshAir aerated mesh fabric on underarm gusset to increase air flow
- · Four rows of poppers which can be interchanged
- · Sleeve pocket
- · Superior styling with French cuffs

Kingsmill: 65% Polyester, 35% Cotton, 190g
MeshAir: 100% Polyester Mesh

110g White XS-XXL Black XS-XXL







C837

L/S



**RACHEL LADIES CHEFS PANTS** 









- · Non shrinking to ensure that this style maintains its shape wash after wash
- · 3 pockets for ample storage
- · Rear patch pocket
- · Half elasticated waist for a secure and comfortable fit
- · Side pockets

Kingsmill: 65% Polyester, 35% Cotton, 190g







This exclusive range of Chefswear has been designed especially for busy catering professionals. Using high quality, hardwearing fabrics and advanced construction techniques, each style has been tested to withstand the rigours of everyday wear and tear. Practical and stylish with an array of designs from classic to modern, this range has been designed to keep the wearer cool and comfortable in hot working environments.



**Kingsmill™** Cotton is fully pre shrunk and has excellent dye retention properties. The long staple fibres used in the construction process provide strength, pilling resistance and a quality finish.



Constructed from 65% Polyester, 35% Cotton, **Kingsmill™** fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the features you would expect from a modern workwear fabric.



**MeshAir<sup>TM</sup> Pro** is a double layer 100% polyester aerated mesh designed to improve airflow and draw moisture away from the skin, leaving the wearer cool, dry and comfortable. The MeshAir Pro 140g fabric features special hollow fibres that enhance air circulation to help regulate body temperature, while the double layer construction offers improved breathability and protection.



Our exclusive range of lightweight 100% cotton chefs jackets feature **MeshAir™** aerated underarm mesh panels. Constructed from 100% polyester, MeshAir aerated mesh 110g helps improve airflow and wicks moisture away from the skin. Special hollow polyester fibres improve air circulation, helping to keep you cool, dry and comfortable.



**Texpel<sup>TM</sup>** SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.







- · Durable polyester/cotton fabric with Texpel stain resistant finish
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · Two ties at the back for a secure fit

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g MeshAir Pro: 100% Polyester Mesh, 140g

X Black One Size, White One Size

- · MeshAir aerated mesh fabric on underarm gusset to increase air flow
- · Durable polyester/cotton fabric with Texpel stain resistant finish
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · Concealed stud front for easy access
- · Superior styling with French cuffs
- · Slim fit design for exceptional comfort

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g

White S-3XL

Black S-3XL, Slate Grey S-3XL



















## MeshAir PRO JACKET S/S





- · MeshAir aerated mesh fabric on underarm gusset to increase air flow
- · Durable polyester/cotton fabric with Texpel stain resistant finish
- · Concealed stud front for easy access
- · Slim fit design for exceptional comfort
- · Sleeve pocket
- · Apron tab ensures secure placement of your apron

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g
MeshAir Pro:100% Polyester Mesh, 140g

White S-3XL

Black S-3XL, Slate Grey S-3XL





#### C073 MeshAir PRO PANTS







- MeshAir aerated mesh fabric on back of knee and crotch gusset to increase air
- Durable polyester/cotton fabric with Texpel stain resistant finish
- Slim fit design for exceptional comfort
- Fully elasticated waistband for ultimate wearer comfort
- Drawcord adjustable waist for a secure and comfortable fit
- Adjustable hem to accommodate all leg lengths

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g MeshAir Pro: 100% Polyester .

Black S-3XL, Slate Grey S-3XL MeshAir Pro: 100% Polyester Mesh 140g







#### C834 SOMERSET CHEFS JACKET





- · Hard wearing durable twill fabric with excellent dye retention
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · Five rows of poppers which can be interchanged
- · Reversible front closing
- · Sleeve pocket
- · Cuff vents

Kingsmill: 65% Polyester, 35% Cotton, 190g
White XS-4XL
Black XS-3XL









**STAIN REPELLENT AND ANTI FADING FABRIC** 

#### C734 **KENT CHEFS JACKET**





- · Hard wearing durable twill fabric with excellent dye retention
- · Five rows of poppers which can be interchanged
- · Reversible front closing
- · Sleeve pocket
- · Mandarin collar
- · Stylish unisex design for multi functional

Kingsmill: 65% Polyester, 35%



Cotton, 190g White XS-3XL







# COTTON PANTS



# C079 BROMLEY CHEFS PANTS







- · 100% Cotton fabric for added comfort and breathability
- $\cdot\;$  Stylish unisex design for multi functional use
- · Fully elasticated waistband for ultimate wearer comfort
- · Drawcord adjustable waist for a secure and comfortable fit
- · Concealed fly zip opening
- · Back pocket

100% Cotton, 190g
Black Check XS-4XL



## POLYESTER/ COTTON PANTS



#### C070 DRAWSTRING PANTS







- · Hard wearing durable twill fabric with excellent dye retention
- · Premium stain resistant finish repels oil, water and grime
- Non shrinking to ensure that this style maintains its shape wash after wash
- Fully elasticated waistband for ultimate wearer comfort
- $\cdot\,$  Drawcord adjustable waist for a secure and comfortable fit
- · Back pocket

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g







# **CATERING INDUSTRY ACCESSORIES**

#### S841 POLYCOTTON BIB APRON



- Hard wearing durable twill fabric with excellent dye retention
- · Premium stain resistant finish repels oil, water and grime
- · Adjustable neck for a secure fit
- Anti-tangle ties for secure fastening

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g

KINGSMILL"

Black, White One Size - W70cm x H95cm





#### S839 BUTCHERS APRON



- 100% Cotton fabric for added comfort and breathability
- Adjustable straps for a secure fit
- · Anti-tangle ties for secure fastening

100% Cotton, 280g Navy/White One Size -W70cm x H95cm







#### **S899**

#### **CHEFS SKULL CAP**



- · Hard wearing durable twill fabric with excellent dye retention
- · Premium stain resistant finish repels oil, water and grime
- · Adjustable straps for a secure fit

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton, 190g
White One Size
Black One Size







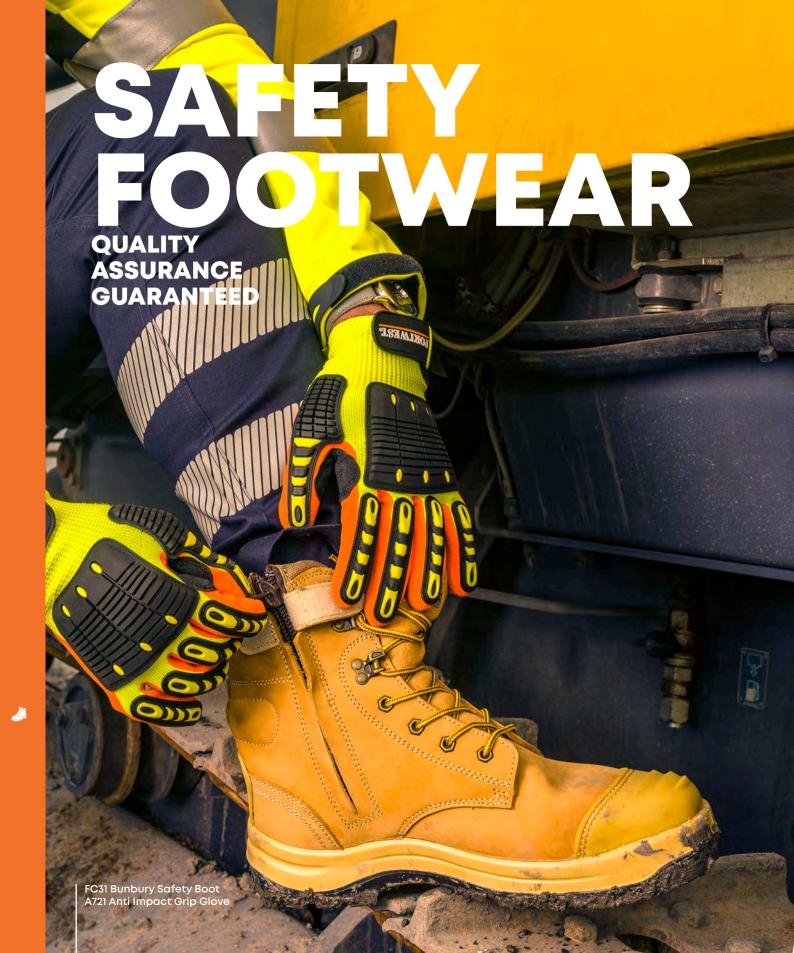


- · Hard wearing durable twill fabric with excellent dye retention
- · Non shrinking to ensure that this style maintains its shape wash after wash
- · Cooling mesh fabric
- · Touch tape closure for easy access

Kingsmill™: 65% Polyester, 35% Cotton, 190g
MeshAir: 100% Polyester Mesh 60g
MeshAir: 100% Polyester Mesh 60g
MeshAir: 100% Polyester Mesh 60g









Innovation, quality components, styling and expert construction define the **PORTWEST** footwear collections.

The **PORTWEST** footwear range offers a wide choice of industry leading styles, engineered for performance and ergonomically designed for maximum comfort, protection and reliability. Strong and flexible construction with innovative and stylish design, ensures longer lasting, superb fitting footwear that will withstand the test of time.



A premium range of safety footwear manufactured using only the best materials and components. Constructed to provide unbeatable comfort, support and flexibility, this range is designed to protect your feet in the toughest environments.



A superb range of safety footwear manufactured using the finest materials and components. Portwest Steelite® footwear contains protective steel toecaps and/or steel midsoles.



An exceptional range of safety footwear which is lightweight, flexible and metal free. Portwest Compositelite® footwear contains non metallic protective toecaps and/or non metallic protective midsoles.

# INNOVATIVE SAFETY FOOTWEAR FOR DEMANDING ENVIRONMENTS

#### **STANDARDS**



#### AS 2210.3:2019

This Australian and New Zealand standard specifies basic and additional (optional) requirements for safety footwear used for general purposes. It includes, for example, mechanical risks, slip resistance, thermal risks, ergonomic behaviour. The classification system used to identify the protection provided by the footwear is listed:

Category	Additional requirements
SB	The presence of a safety toecap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN.
SBP	As SB standard plus penetration resistance.
S1	As SB standard plus closed seat region, antistatic properties, resistance to fuel oil and energy absorption of seat region.
SIP	As S1 standard plus penetration resistance.
<b>S</b> 2	As S1 standard plus water penetration and water absorption resistance.
<b>S</b> 3	As S2 standard plus cleated outsole and penetration resistance.
<b>S4</b>	200 joule toecap protection. All rubber or all polymeric footwear with antistatic properties. Resistance to fuel oil, energy absorption of seat region and closed seat region.
<b>S</b> 5	As S4 standard plus cleated outsole and penetration resistance.



#### EN ISO 20345:2011

This international standard specifies basic and additional (optional) requirements for safety footwear used for general purposes. It includes. for example, mechanical risks, slip resistance, thermal risks, ergonomic behaviour. The toecap protects the wearer's toes against risk of injury from falling objects and crushing when worn in work environments where potential hazards may occur. The midsole protects against the foot being pierced by underfoot objects.

#### Table of additional requirements

for special applications with appropriate symbols for marking.

Requirement		Symbols
	Penetration resistance	P
	Electrical properties: Antistatic footwear	Α
N/L-1	Resistance to inimical environments: Cold insulation of sole complex	CI
Whole Footwear	Energy absorption of seat region	E
	Water Resistant	WR
	Metatarsal protection	M
Upper	Water penetration and absorption	WRU
$\simeq$	Resistance to hot contact	HRO
Outsole	Resistance to fuel oil	FO

All footwear is tested to AS/NZS 2210.3:2009 (Thread strengths)

#### **FOOTWEAR SIZE CHART**

UK Ladies Size	1	2	3	4	5	6	6.5	7	8	9									
US Ladies Size			5	6	7	8	8.5	9	10	11									
Euro Size	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
UK Mens Size	1	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14	15	16	17
US Mens Size					6	7	7.5	8	9	10	11	11.5	12	13	14	15	16	17	18

It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.

#### **SYMBOLS**



200 joule steel toecap



200 joule composite toecap



Pierce resistant steel midsole



Pierce resistant composite



midsole



Antistatic



Waterproof



Water resistant upper



Waterproof membrane



**Energy absorbing seat region** 





Slip resistant outsole



Oil resistant outsole



Dual density sole unit



Mono density sole unit



Metatarsal protection



Heat resistant outsole



100% non-metallic



**Cold insulation** 



Heat insulation



Full grain leather



**Chemical resistant** 







# FT15 TOVE TRAINER S1P













#### AS 2210.3:2019 EN ISO 20345:2011 S1P

- · Protective steel toecap
- · Pierce resistant steel midsole
- · Antistatic footwear
- Energy absorbing seat region
- Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces
- Dual density sole unit



**KPU/ Mesh** EVA/Rubber Outsole: F53 Black/Green, Black/Blue UK 3-13 (Half sizes: 6.5, 10.5)





# **SAFETY TRAINER**



#### **LUSUM SAFETY TRAINER S1P HR0**



#### AS 2210.3:2019 EN ISO 20345:2011

- · Protective steel toecap
- · Pierce resistant steel midsole
- · Antistatic footwear
- Made with cow suede leather for a premium finish
- Energy absorbing seat region
- Slip resistant outsole to prevent slips and trips on ceramic surfaces









**ENGINEERED WITH SAFETY IN MIND** 

# **SAFETY TRAINERS**





FT50

#### **MERSEY TRAINER S1**













#### AS 2210.3:2019 EN ISO 20345:2011 S1

- · Protective steel toecap
- · Dual density sole unit
- · Energy absorbing seat region
- · Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces
- · Fuel and oil resistant outsole
- · Antistatic footwear



Cow Suede Leather
PU/PU Outsole: F50 Grey UK 6-13 (Half sizes 6.5, 10.5)





SLEEK,







#### **LOIRE LOW CUT TRAINER S1P HRO**















#### AS 2210.3:2019 EN ISO 20345:2011 S1P

- · Made with cow suede leather for a premium finish
- Protective steel toecap
- · Pierce resistant steel midsole
- · Energy absorbing seat region
- · Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces
- · Dual density sole unit

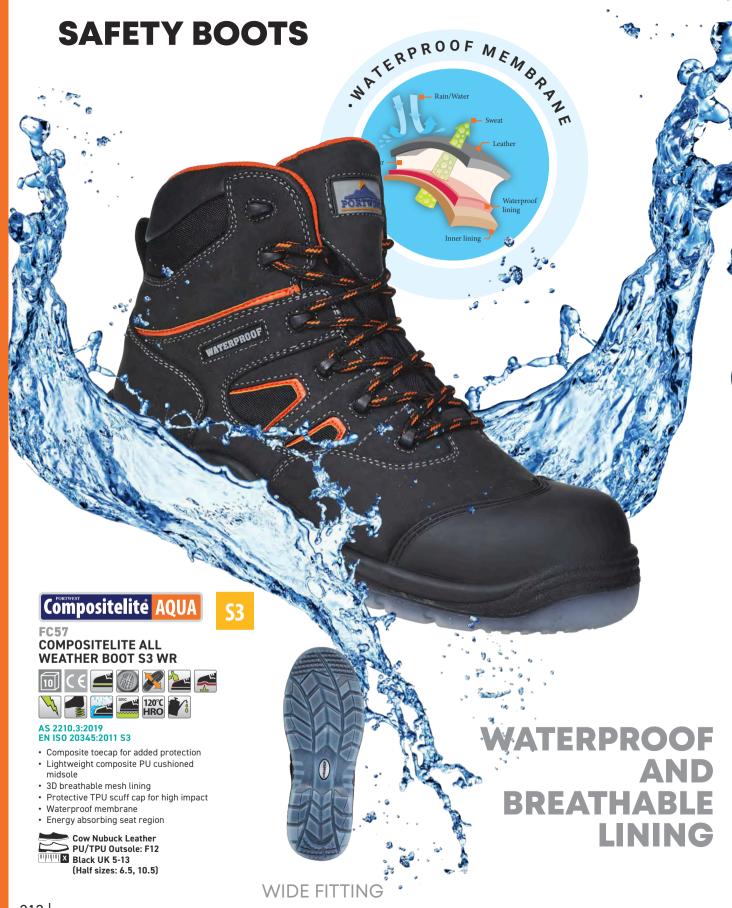


Cow Suede Leather EVA/Rubber Outsole: F29 K Grey UK 6-12 (Half sizes: 6.5, 10.5)





# **ENGINEERED OUTSOLE FOR** ADDED GRIP AND TRACTION







**CLYDE SAFETY BOOT S3 HRO** 



### EN ISO 20345:2011 S3

- · Protective steel toecap
- · Pierce resistant steel midsole
- Full grain leather upper aiding prevention
- · Moisture wicking inner lining provides reliable protection against cold, damp and heat
- · Energy absorbing seat region

Full-Grain Leather

Protective TPU scuff cap for high impact









# **EDEN SAFETY BOOT S3 HRO**



#### AS 2210.3:2019 EN ISO 20345:2011 S3

- · Protective steel toecap
- · Pierce resistant steel midsole
- Full grain leather upper aiding prevention of water
- Quick release zip for instant access
- Energy absorbing seat region
- Protective TPU scuff cap for high impact













**FC30** 

#### **ROCKLEY SAFETY BOOT**



### EN ISO 20345:2011 S3

- · Full grain leather
- Composite toecap for added protection
- Pierce resistant composite midsole
- Quick release zip for instant access
- · Energy absorbing seat region
- Protective TPU scuff cap for high impact



Full-Grain Nubuck Leather > PU/Rubber Outsole: F47 Wheat UK 5-13 (Half sizes 6.5, 10.5)







# **BUNBURY SAFETY BOOT**



### AS 2210.3:2019 EN ISO 20345:2011 S3

- · Composite toecap for added protection
- Pierce resistant composite midsole
- · Full grain leather
- · Quick release zip for instant access
- · Water resistant upper to prevent water penetration
- · Padded collar for added comfort



Full-Grain Nubuck Leather PU/Rubber Outsole: F47 Wheat UK 5-13 (Half sizes: 6.5, 10.5)



SLIP, FUEL AND OIL RESISTANT RUBBER **OUTSOLE** 









#### **WELTED PLUS SAFETY BOOT SBP HRO**















### AS 2210.3:2019 EN ISO 20345:2011 SBP

- · Protective steel toecap
- Pierce resistant steel midsole
- · Full grain leather
- Reinforced ankle support for exceptional ankle protection
- · Slip resistant outsole to prevent slips and trips on ceramic surfaces
- Heat resistant outsole 300°C



Full-Grain Nubuck Leather Rubber Outsole: F07 Honey UK 6-13 (Half sizes: 6.5, 10.5)









#### **WARWICK SAFETY DEALER BOOT**















#### AS 2210.3:2019 EN ISO 20345:2011 S1P

- · Protective steel toecap
- · Pierce resistant steel midsole
- · Full grain leather
- Energy absorbing seat region
- Protective TPU scuff cap for high impact
- · Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces



Full-Grain Leather PU/PU Outsole: F47 Wheat, Black UK 5-13 (Half sizes: 6.5, 10.5)











#### **PORTWEST DEALER BOOT S1P**













#### AS 2210.3:2019 EN ISO 20345:2011 S1P

- · Protective steel toecap
- · Pierce resistant steel midsole
- Full grain leather for long lasting protection
- Energy absorbing seat region
- · Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces
- · Dual density sole unit



Waxy Full-Grain Buffalo Leather (Brown) PU/PU Outsole: F02 ■ Brown UK 5-13 (Half sizes 6.5, 10.5)























#### AS 2210.3:2019 EN ISO 20345:2011 S1P

- · Protective steel toecap
- · Pierce resistant steel midsole
- · Energy absorbing seat region
- Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces
- Dual density sole unit
- · Fuel and oil resistant outsole

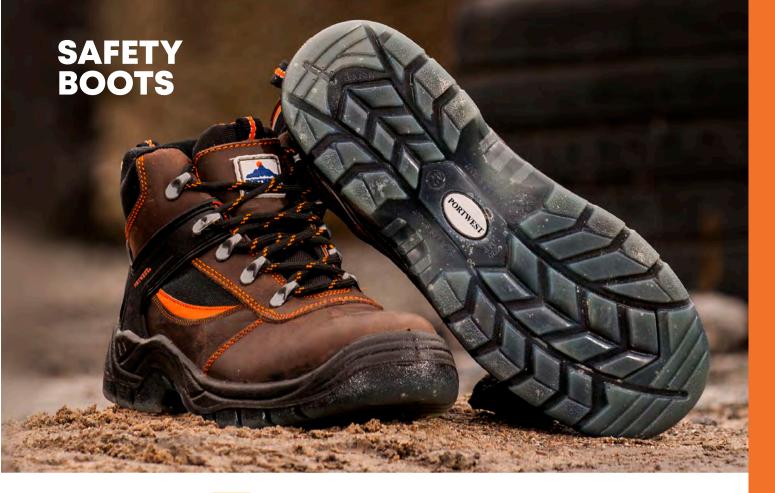


Split Leather PU/PU Outsole: F64 Black UK 4-15 (Half sizes: 6.5, 10.5)



### REINFORCED COLLAR FOR **EXTRA COMFORT**











# FW69 MUSTANG BOOT S3









### AS 2210.3:2019 EN ISO 20345:2011

- · Protective steel toecap
- Pierce resistant steel midsole
- Full grain leather upper aiding prevention of water
- Water resistant upper to prevent water penetration
- 360° rubber external chassis system
- Energy absorbing seat region



Crazy Horse Leather PU/TPU Outsole: F12 Brown UK 5-13 (Half sizes 6.5, 10.5)







### **MACHINE WASHABLE FOOTWEAR**



The Portwest Steelite™ Microfibre food and medical industry products are manufactured without the use of animal products and from high quality microfibre, which is water resistant and machine washable. The single density polyurethane outsole has been developed to self-clean which prevents cross contamination whilst providing excellent slip resistance.

# Steelite MICROFIBRE



#### FW80

#### **LACED SAFETY SHOE S2**















#### AS 2210.3:2019 EN ISO 20345:2011 S2

- · Protective steel toecap
- Machine washable to 30°
- · Water resistant upper to prevent water penetration
- · Self-cleaning outsole which prevents cross contamination
- · Suitable for vegans
- · Specially designed for Clean Room, Medical and Food Industries



Microfibre PU Outsole: F40 Black UK 2-13 (Half sizes 6.5, 10.5)





# Steelite MICROFIBRE

#### **FW83 SLIP ON SAFETY BOOT S2**















#### AS 2210.3:2019 EN ISO 20345:2011 S2

- · Protective steel toecan
- · Water resistant upper to prevent water penetration
- · Machine washable to 30°
- · Self-cleaning outsole which prevents cross contamination
- · Suitable for vegans
- · Specially designed for Clean Room, Medical and Food Industries



Microfibre PU Outsole: F40 White UK 1-13 (Half sizes 6.5, 10.5)







# THE PORTWEST ANIMAL FRIENDLY RANGE, 100% **VEGAN**.





#### **FW82**

#### SAFETY CLOG SB AE WRU















#### AS 2210.3:2019 EN ISO 20345:2011 SB

#### · Protective steel toecap

- · Water resistant upper to prevent water penetration
- Machine washable to 30°
- · Detachable heel strap for added functionality
- · Self-cleaning outsole which prevents cross contamination
- · Suitable for vegans



Microfibre PU Outsole: F40 Black UK 1-13 (Half sizes 6.5, 10.5)









#### **FW81**

#### **SLIP ON SAFETY SHOE S2**















#### AS 2210.3:2019 EN ISO 20345:2011 S2

- · Protective steel toecap
- Water resistant upper to prevent water penetration
- Machine washable to 30°
- Self-cleaning outsole which prevents cross
- · Suitable for vegans
- · Specially designed for Clean Room, Medical and Food Industries



Microfibre > PU Outsole: F40 Black, White UK 1-13 (Half sizes 6.5, 10.5)







# **GUMBOOTS**

### **IDEAL FOOTWEAR FOR MINING INDUSTRIES**



#### **TOTAL SAFETY GUMBOOT S5**



- AS 2210.3:2019 EN ISO 20345:2011 S5 EN 13832-2:2006 Protective steel toecap
- Pierce resistant steel midsole
- 100% waterproof
- Washable nylon inner lining
- Dual density PVC/Nitrile construction
- · Chemical resistant



PVC/Nitrile PVC/Nitrile Outsole: F06
Black UK 5-13 (Half sizes 10.5) White UK 5-13 (Half sizes 10.5) Height 40cm



# **GUMBOOTS**

### **MAXIMUM PROTECTION IN HARSH CONDITIONS**





FW84

#### **SAFETY FOOD GUMBOOT S4**



















- · Protective steel toecap
- · 100% waterproof
- · Chemical resistant
- · Energy absorbing seat region
- Fuel and oil resistant outsole
- · Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces



**PVC/Nitrile** PVC/Nitrile Outsole: F06 White UK 3-13 (Half sizes 6.5, 10.5) Height 40cm



**S4** 



## Portwest, OCCUPATIONAL

#### FW90 **PVC GUMBOOT**









#### EN ISO 20347:2012

- 100% waterproof
- · Shock absorption in the heel region
- · Slip resistant outsole to prevent slips and trips on ceramic and steel surfaces
- · Fuel and oil resistant outsole
- · Antistatic footwear



PVC Outsole: F36 Black UK 6-12 (Half sizes 6.5, 10.5)



# **INSOLES AND SOCKS**

#### **FC81 ULTIMATE COMFORT INSOLE**



- · Energy absorbing seat region
- Retail bag which aids presentation for retail sales
- · Available in 3 standard sizes that can be trimmed to fit your ideal shoe size

EVA, Polyester, Gel, Latex Blue

Small: (UK: 4-6) Medium: (UK: 6.5-10) Large: (UK: 10.5-12)

### **CUSHION COMFORT ALL DAY LONG**



#### **FC90 GEL CUSHIONING INSOLE**



- · Available in 3 standard sizes that can be trimmed to fit your ideal shoe size
- Energy absorbing seat region
- · Retail box which aids presentation for retail sales

Polymer Gel
Grey

Small: (UK: 4-6) Medium: (UK: 6.5-10) Large: (UK: 10.5-12)



## THERMAL SOCK



- Retail tag which aids presentation for retail sales Sock height 25cm

55% Cotton, 15% Nylon, 15% Wool, 15% Acrvlic

Blue, Grey S,L



**EXTREME COLD WEATHER SOCK** 



#### SATRA TM 436

- · Retail tag which aids presentation for retail sales
- · Sock height 40cm
- · Polyolefin insulating material

40% Wool, 40% Acrylic, 20% Nylon



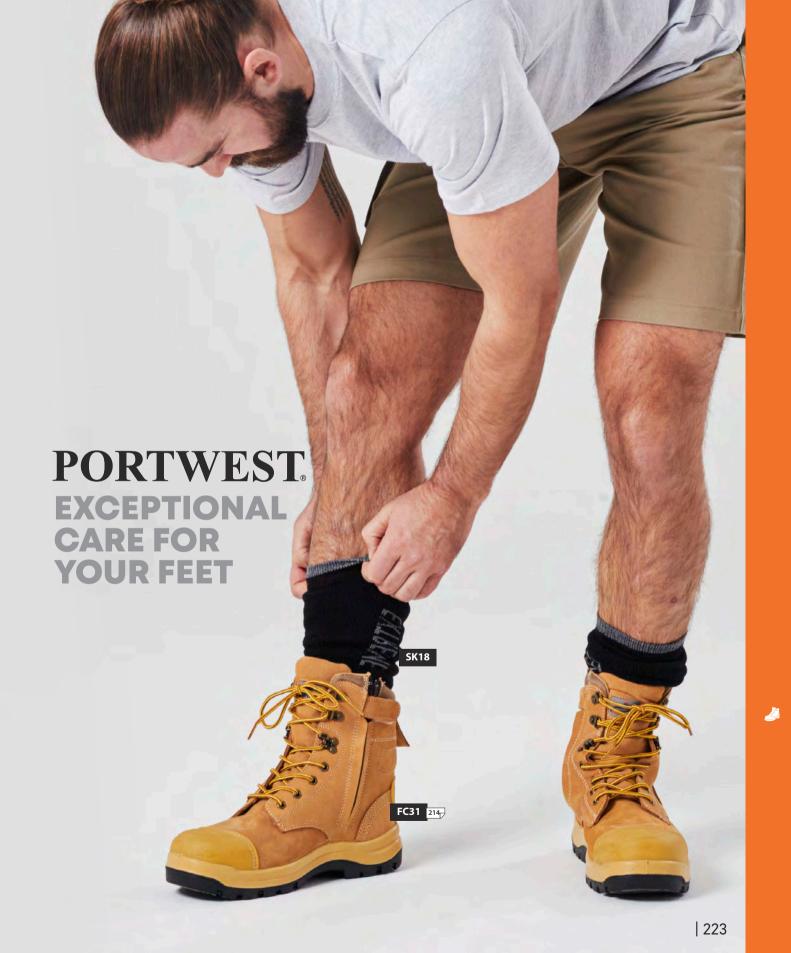
**SK33 WORK SOCK 3 PACK** 





- · Retail tag which aids presentation for retail sales
- · Sock height 32cm

79% Acrylic, 15% Nylon, 6% Polyester Black S, L



# SUSTAINABILITY

WORKING TOWARDS THE UNITED NATIONS SUSTAINABLE DEVELOPMENT GOALS

### **Partnerships for Goals**

Our ethos is to build strong global partnerships and cooperation with industry test houses and associations.

PORTWEST products are rigorously tested and certified by accredited test houses and notified bodies including:











PORTWEST are members of many global industry leading associations. We are proud members of:







### **Responsible Consumption &** Production

We are continually striving to implement low-carbon and green initiatives, by increasing resource efficiency and promoting a sustainable lifestyle.



Many garments in the Portwest range are made from recycled polyester. PORTWEST use 35 Million 1/2 Litre recycled bottles to make Portwest garments every year.

TYPICALLY IT TAKES 20 PET BOTTLES TO MAKE ONE JACKET

80% OF ALL PACKAGING IS RECYCLABLE



### RFAL PLANS - REAL PEOPLE

As Sustainability Coordinator, I am constantly looking for new ways to make Portwest product more environmentally friendly and reduce our carbon footprint. I closely follow new developments and innovations that could be adopted by PORTWEST to improve sustainability. Under my leadership, PORTWEST have recently began to adopt the United Nations Sustainable Development Goals which are a universal call to end poverty, protect the planet and improve the lives and prospects of everyone, everywhere. Rebecca Lambert Design and Sustainability Manager



### **Decent Work & Economic Growth**

Through strong economic growth, Portwest can drive progress and improve living standards and jobs for all.

#### WRAP

Portwest's fully owned factories are certified to the WRAP Gold Standard. WRAP is the world's largest, independent, factory-based compliance programme for responsible production in the sewn product sector.

#### **SEDEX**

Portwest is a member of Sedex, and our factories are audited using the Sedex Members Ethical Trade Audit (SMETA). SMETA is a social auditing framework that aims to support business practices across labour standards, universal rights, management systems and health and safety.



### **Climate Action**

It is PORTWEST's aim to respond meaningfully and take the necessary steps to address the ongoing threat of climate change.

# ISO 14001 - ENVIRONMENTAL MANAGEMENT SYSTEMS

Portwest comply with ISO 14001 allowing the company to set up a fully integrated and pro-active Environmental Management System that will help in reducing the carbon footprint and better manage the impact of organisational activities on the environment.



To reduce our **environmental impact, sea freight** of goods in full containers is our preferred mode of transport.

**PORTWEST** will expand its current 750 acres holding of managed parkland as part of our goal to achieve carbon neutrality.











# THE WORLD'S FASTEST GROWING

WORKWEAR COMPANY



# **6 GLOBAL WAREHOUSES**

USA • UK • IRELAND • POLAND • AUSTRALIA • UAE